



2023-2024 ENITION



WOODWORKING MACHINERY / 2023-2024

PRODUCT MANUALS

青滨永强数控机械制造有限公司
青岛永强木工机械有限公司
青岛永强博特木工机械有限公司

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Qingdao Yongqiang Woodworking Machinery Co.,Ltd.
Qingdao Yongqiang Burt Woodworking Machinery Co.,Ltd.

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产品不断改良，机器外观与技术参数变更时，均以实样为准。
With the continuous improvement of products,the external form and specifications of the machine will be changed according to the actual sample.

INHERITANCE QUALITY
永强智能智造 传承高品质

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29 YEAR

INHERITANCE QUALITY
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青滨永强是木工机械行业的领军企业之一。企业旗下拥有 3 家生产基地：青岛永强木工机械有限公司、青岛永强博特木工机械有限公司、青岛青滨永强数控机械制造有限公司。是中国数控开料机、木工加工中心、裁板锯（推台锯）、封边机、钻孔设备等板式家具机械重要制造基地。企业并下设专业的贸易公司 - 青岛青滨进出口贸易有限公司，为海外客户提供全方位的木工机械解决方案。

经过二十多年的发展，我们的生产规模达到 70000 多平方米，技术力量雄厚，检测手段齐全。我们的制造工厂均位于胶州湾畔，紧邻机场和港口，为快捷的国际国内物流提供了保证。工厂均已通过 ISO9001 国际体系认证，主力产品均通过 CE 安全认证。

我们的主要产品包括：裁板锯（推台锯）系列、封边机全系列、排钻系列、电子开料锯系列、开料加工中心系列等。产品出口欧洲、俄罗斯、东南亚、中东、北美、澳洲 60 多个国家和地区。并在国内外建立了完整的销售体系和售后服务体系，在国内、国外代理商达 150 多家。经过多年的国际国内市场竞争洗礼，青滨永强已成为木工机械知名品牌之一，并成为林机协会重点推荐品牌产品、青岛市木工机械协会常务副会长单位、山东省知名产品、山东省知名商标、青岛市知名商标。为全球用户提供值得信赖的优质机械。

我们期待与您建立长期的战略合作关系，为您提供全方位的解决方案和完善的售后服务。



胶州工厂



黄岛工厂



“

山东省名牌产品
山东省著名商标
青岛市著名商标

中国林机协会重点推荐品牌
青岛市木工机械协会副会长单位
产品通过 CE 安全认证

Qingbin yongqiang is one of the leading enterprises in woodworking machinery industry. The company has 3 production bases: Qingdao yongqiang woodworking machinery co., LTD., Qingdao yongqiang bobo woodworking machinery co., LTD., Qingdao qingbin yongqiang CNC machinery manufacturing co., LTD. It is an important manufacturing base of China CNC cutting machine, woodworking processing center, cutting board saw (push table saw), edge sealing machine, multi-row drill and other board furniture machinery. Qingdao qingbin import and export trading co., LTD., a professional trading company, provides comprehensive woodworking machinery solutions for overseas customers.

After decades of development, our production scale has reached more than 70,000 square meters, strong technical force, complete detection means. Our manufacturing plants are located on the coast of jiaozhou bay, close to the airport and port, providing fast international and domestic logistics. The factory has passed the ISO9001 international system certification, the main products have passed the CE safety certification.

Our main products include: cutting board saw (push table saw) series, edge sealing machine series, row drilling series, electronic cutting saw series, CNC machining center engraving machine series. Products exported to Europe, Russia, southeast Asia, the Middle East, North America, Australia more than 60 countries and regions. And at home and abroad to establish a complete sales system and after-sales service system, in the domestic and foreign agents up to more than 150. After years of international and domestic market competition, qingbin yongqiang has become one of the world famous brands of woodworking machinery, and become the linji association key recommended brand products, Qingdao association of woodworking machinery executive vice President unit, shandong province famous products, shandong province famous trademark, Qingdao city famous trademark. To provide reliable quality machinery for global users.

We look forward to establishing a long-term strategic partnership with you to provide you with comprehensive solutions and perfect after-sales service.



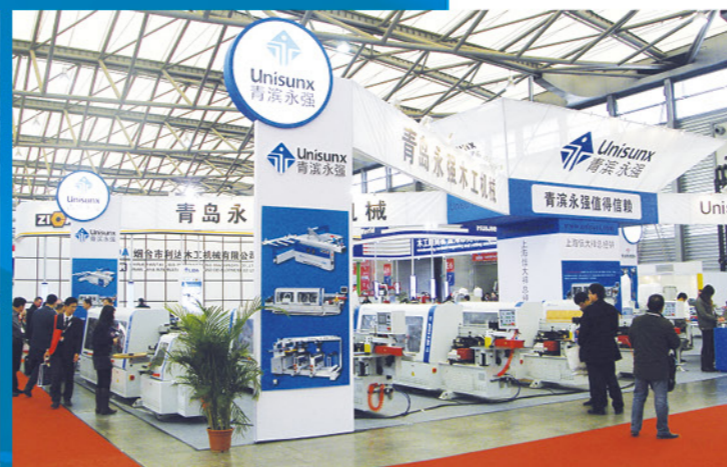
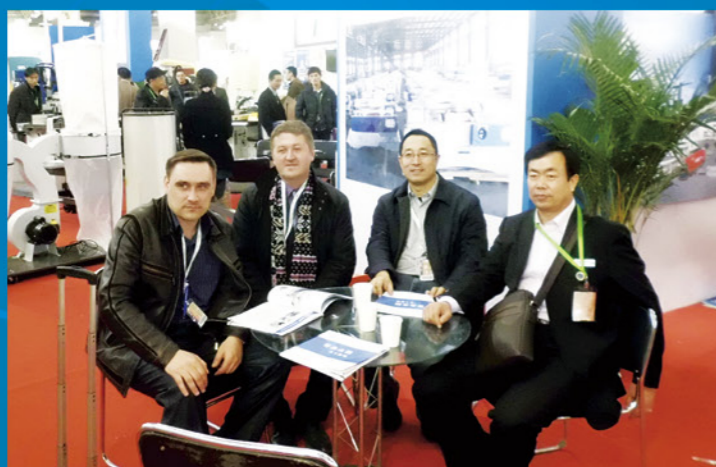
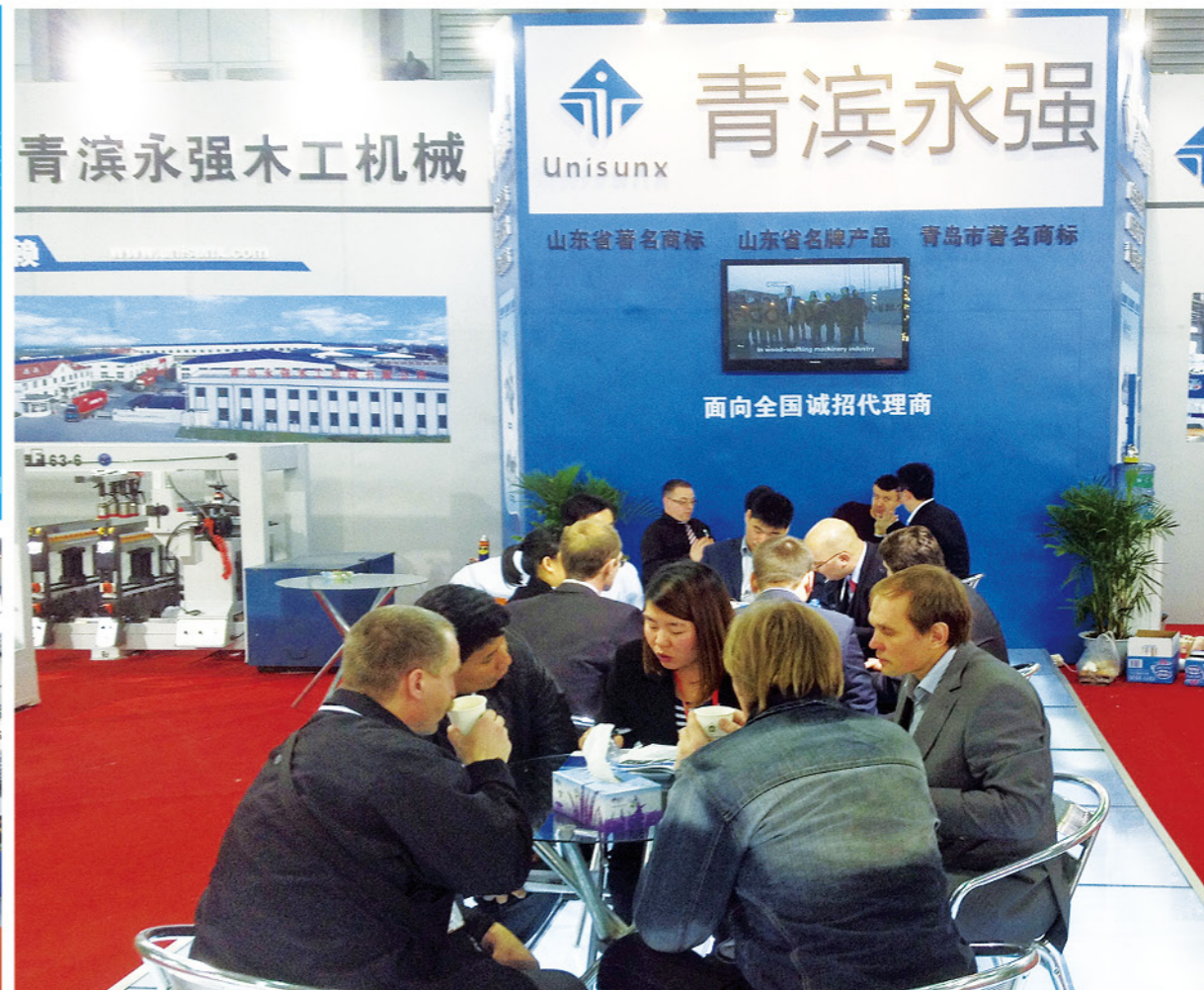
科技，创造价值

专业精工智造之于客户，是价值，是为客户创造持续增长的价值。
以“为客户创造价值”为核心，不断创新产品和提升服务质量，最终实现客户的价值更大化。

Professional precision intelligent manufacturing is valued high by customers for it brings continuous growth.
Focusing on creating value for customers, will continuously make innovation in its products and improve its service quality so as to maximize value for customers.

CREATE VALUE FOR CUSTOMERS

- 先进的生产设备、科学的生产工艺、严格的质量体系以及苛刻的原材料采购系统，保证了产品质量一直处于行业领先地位。
- 我们不仅保证为您提供性价比优秀，齐全而先进的高科技产品，更为您带来无限安心，产品完全符合国家质量、环保、安全和健康标准。在进行每一个新项目时，我们的员工会千方百计确保各项工作如期完成，并且达到最高标准。
- 永强产品获得了许多令人羡慕的认证及认可，它们能使您更加放心地选用永强产品。



PRODUCTION

精益生产，追求精益求精、至善至美

④ 精细化的工艺管理

公司拥有大规模现代化生产制造厂房，引进比肩国际水准的精湛工艺，同时导入严格的品质管理制度，从每道工序上把关，确保产品实现“零次品”，实现用户的高品质体验。

Process Management

The company has large-scale modern production workshop,actively introduce a full set of German advanced Process technology and production equipment,at the same time,comprehensive import the strict quality management system,fromIn each working procedure control,adopt zero tolerance defective scrap system,to ensure high quality of users Qualitative experience.

④ 严格的原料控制

公司的基材等主要原材料实行严格质量控制，均来自国外高品质生产供应商，确保设备的高品质。

Raw Material Control

My main raw material of base plate and the alloy of strict quality control,all from top for example:alloy with Luxembourg CERATIZIT. Production suppliers both at home and abroad,to ensure the high quality of saw blade.

公司拥有从国外引进的具有国际先进水平的激光、数控加工设备、焊接设备、自动化喷涂设备。

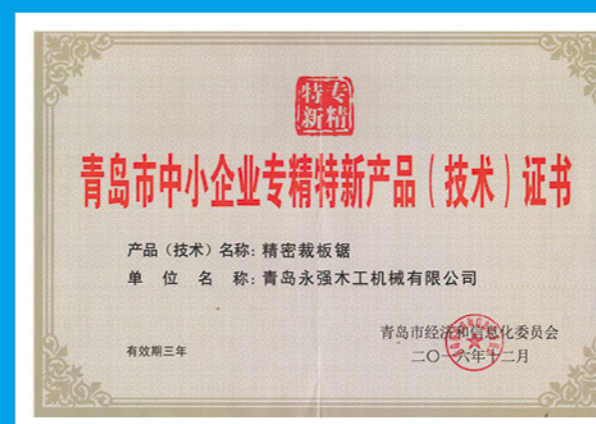
拥有国内外一流的钣金加工线、机柜和装配流水线，提升生产制造能力和水平，以满足您的需求和期望，并赢得您的信赖。



Cultural Core

企业文化核心

我们要为客户做好机器，如果可能的话，赚点钱，如果必要的话，赔点钱，但永远做好机器！



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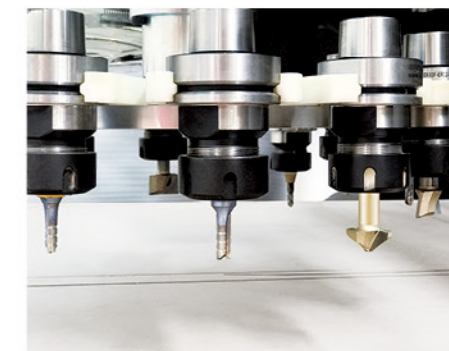
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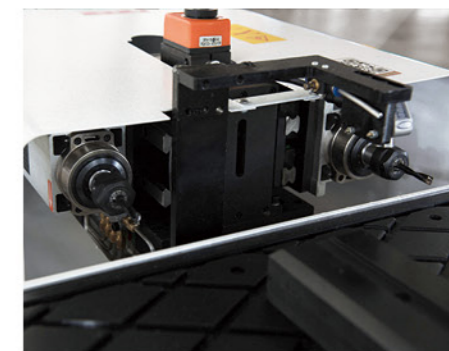
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A

入门级

板式家具制造整体解决方案

Entry Level Solution for panel furniture production

适用范围：定制家具、板式家具、橱柜衣柜、办公家具

产能输出：每天8小时产量可达260平米以上

场地需求：厂房面积约需1000平方米

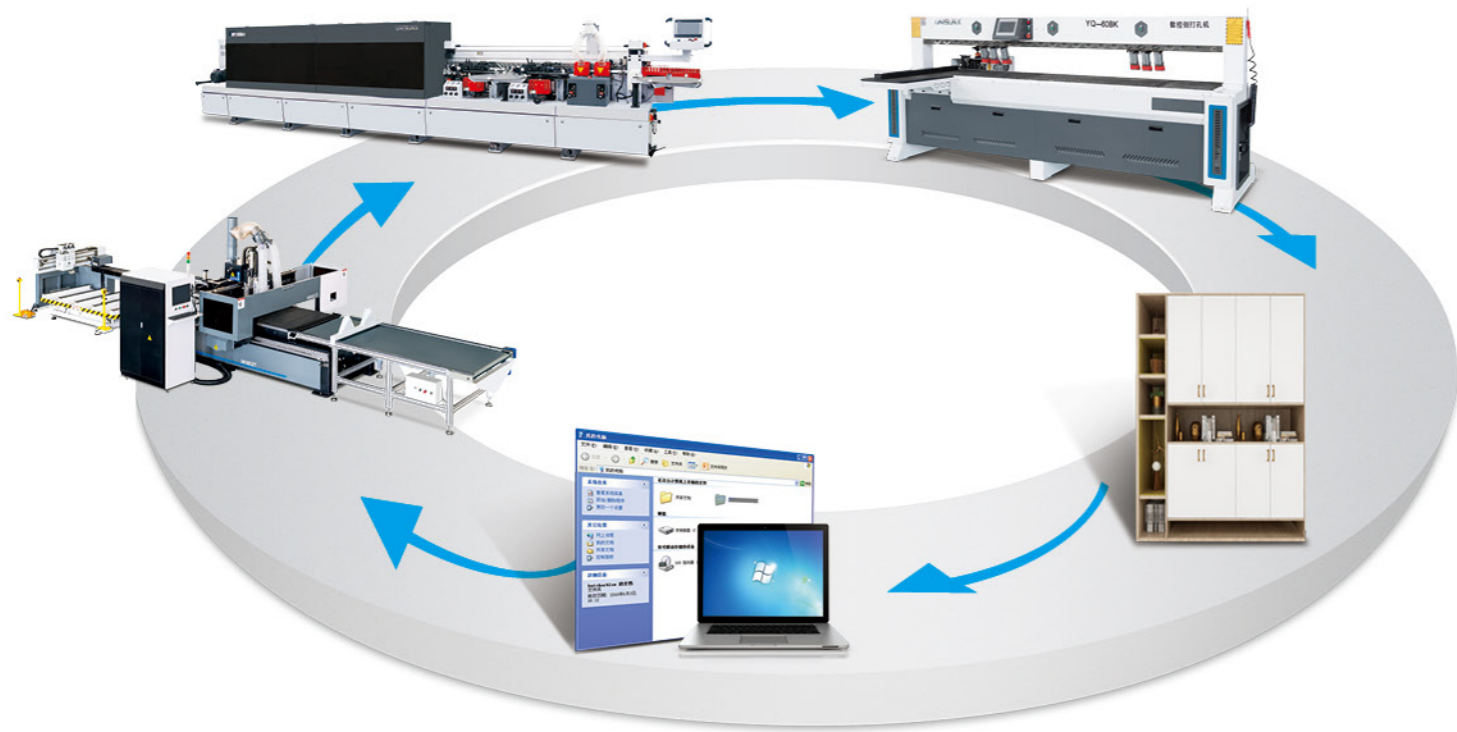
安装需求：380V/50Hz工业级用电

Scope of application: customized furniture, panel furniture, cabinets, wardrobe, office furniture

Capacity output: 8 hours per day output can reach more than 260 square meters

Site requirements: the workshop area is about 1000 square meters

Installation requirements: 380V/50Hz industrial-grade electricity



B

专业级

板式家具制造整体解决方案

Industrial Level Solution

适用范围：定制家具、板式家具、橱柜衣柜、办公家具

产能输出：每天8小时产量可达260-600平米以上

场地需求：厂房面积约需1000平方米

安装需求：380V/50Hz工业级用电

Scope of application: customized furniture, panel furniture, cabinets, wardrobe, office furniture

Capacity output: 8 hours per day output can reach more than 260-600 square meters

Site requirements: the workshop area is about 1000 square meters

Installation requirements: 380V/50Hz industrial-grade electricity

APS838 电子开料锯

// 先进的德国进口技术 / 高速重型结构

Advanced technology imported from Germany
High speed heavy duty construction



最大加工尺寸	Max.Cutting size(L × W × T)	3800 × 3700 × 90/120mm
最快锯切速度	Max.Cutting speed	80m/min
最快送料速度	Max.Feeding speed	85m/min
主锯片外径	Dia.Of main saw	φ 400/ φ 450 (MAX) mm
锯切厚度	Cut thickness	90mm for φ 400, 120mm for φ 450
副锯片外径	Dia.Of scoring saw	φ 200mm
主锯马达功率	Main saw motor power	15kw/18.5kw 选配
副锯马达功率	Scoring saw motor power	2kw
送料伺服马达功率	Feeding servo motor	2kw
锯车伺服马达功率	Saw carriage servo motor	2.2kw
工作气压	Working air pressure	5-7bar
主锯片转速	Main motor speed	4500rpm
最小抽尘速度	Min.Speed of dust collection	28m³/s
最低抽尘风量	Input air capacity for dust collection	55m³/s

APS832 电子开料锯

// 先进的德国进口技术 / 高速重型结构

Advanced technology imported from Germany
High speed heavy duty construction



最大加工尺寸	Max.Cutting size(L × W × T)	3200 × 3100 × 120mm
最快锯切速度	Max.Cutting speed	105m/min
最大锯切厚度	Max. Cut thickness	120mm
最快送料速度	Max.Feeding speed	105m/min
主锯片外径	Dia.Of main saw	φ 400mm(optional 450mm)
副锯片外径	Dia.Of scoring saw	φ 200mm
主锯马达功率	Main saw motor power	18kw
副锯马达功率	Scoring saw motor power	2.2kw
送料伺服马达功率	Feeding servo motor	2.2kw
锯车伺服马达功率	Saw carriage servo motor	2.0kw
工作气压	Working air pressure	5-7bar
主锯片转速	Main motor speed	4500rpm
最小抽尘速度	Min.Speed of dust collection	28m³/s
最低抽尘风量	Input air capacity for dust collection	55m³/s

APS628 电子开料锯

// 先进的德国进口技术 / 高速重型结构

Advanced technology imported from Germany
High speed heavy duty construction



- 目前先进的德国进口技术，高速重型结构。采用高强度特殊钢板焊接机身，经过德国和台湾进口五面加工中心精加工。
- 锯车采用进口齿轮齿条方式，表面高精度研磨，传动稳准，持久耐用；重型机架，经过失效处理经久不变形，机身稳定。
- 智能侧靠机构，确保锯切精准无误。
- 钢珠式充气浮珠工作台，有效避免板面划伤。
- 悬吊式夹板机械手，标配8个，调节方便，有效避免板面划伤。

- At present, the most advanced German imported technology, high-speed heavy structure. The machine body is welded with special steel plate with high strength drawing, which is finished by the five surface machining center imported from Germany and Taiwan.
- The saw car adopts imported gear and rack, the surface is grinded with high precision, the transmission is steady and durable. Heavy frame, no deformation after failure treatment, stable body.
- Intelligent flank mechanism ensures accurate sawing.
- Steel ball type inflatable floating bead work table, effectively avoid the scratch of the board.
- Suspension splint manipulator, standard with 8, easy to adjust, effectively avoid scratch on the board.



最大加工尺寸	Max.Cutting size(L×W×T)	2800×2600×100mm
最快锯切速度	Max.Cutting speed	105m/min
最快送料速度	Max.Feeding speed	85m/min
主锯片外径	Dia.Of main saw	φ 380mm(optional 400mm)
副锯片外径	Dia.Of scoring saw	φ 200mm
主锯马达功率	Main saw motor power	15kw
副锯马达功率	Scoring saw motor power	2.2kw
送料伺服马达功率	Feeding servo motor	2.2kw
锯车伺服马达功率	Saw carriage servo motor	2.0kw
工作气压	Working air pressure	5-7bar
主锯片转速	Main motor speed	4500rpm
最小抽尘速度	Min.Speed of dust collection	28m³/s
最低抽尘风量	Input air capacity for dust collection	55m³/s

APS632 电子开料锯

// 先进的德国进口技术 / 高速重型结构

Advanced technology imported from Germany
High speed heavy duty construction



最大加工尺寸	Max.Cutting size(L × W × T)	3200 × 3100 × 100mm
最快锯切速度	Max.Cutting speed	105m/min
最快送料速度	Max.Feeding speed	85m/min
主锯片外径	Dia.Of main saw	φ 380mm(optional 400mm)
副锯片外径	Dia.Of scoring saw	φ 200mm
主锯马达功率	Main saw motor power	13.5kw
副锯马达功率	Scoring saw motor power	2.2kw
送料伺服马达功率	Feeding servo motor	2.2kw
锯车伺服马达功率	Saw carriage servo motor	2.0kw
工作气压	Working air pressure	5-7bar
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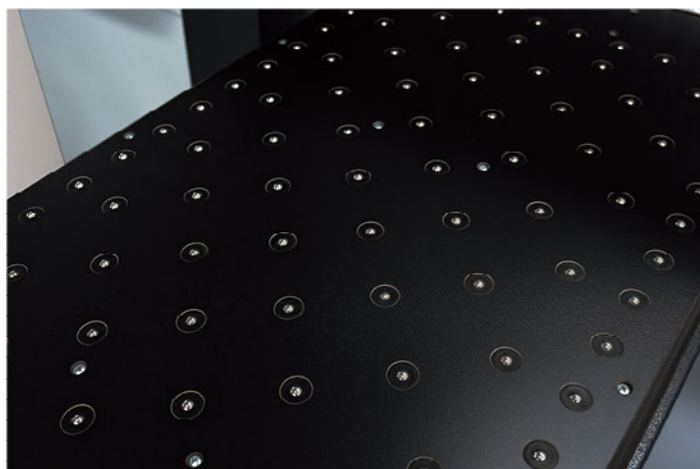
全屋定制生产重器

- 目前先进的德国进口技术，高速重型结构。采用高强度特殊钢板焊接机身，经过德国和台湾进口五面加工中心精加工。
- 锯车采用进口齿轮齿条方式，表面高精度研磨，传动精准，持久耐用；重型机架，经过失效处理经久不变形，机身稳定。
- 智能侧靠机构，确保锯切精准无误。
- 钢珠式充气浮珠工作台，有效避免板面划伤。
- 悬吊式夹板机械手，标配6个，调节方便，有效避免板面划伤。

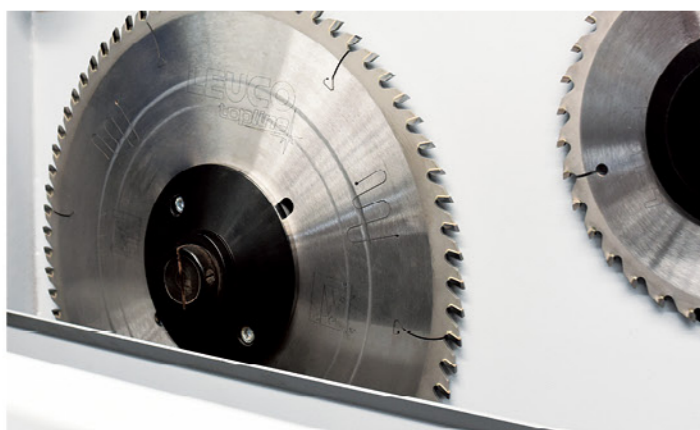
- At present, the most advanced German imported technology, high-speed heavy structure. The machine body is welded with special steel plate with high strength drawing, which is finished by the five surface machining center imported from Germany and Taiwan.
- The saw car adopts imported gear and rack, the surface is grinded with high precision, the transmission is steady and durable. Heavy frame, no deformation after failure treatment, stable body.
- Intelligent flank mechanism ensures accurate sawing.
- Steel ball type inflatable floating bead work table, effectively avoid the scratch of the board.
- Suspension splint manipulator, standard with 6, easy to adjust, effectively avoid scratch on the board.



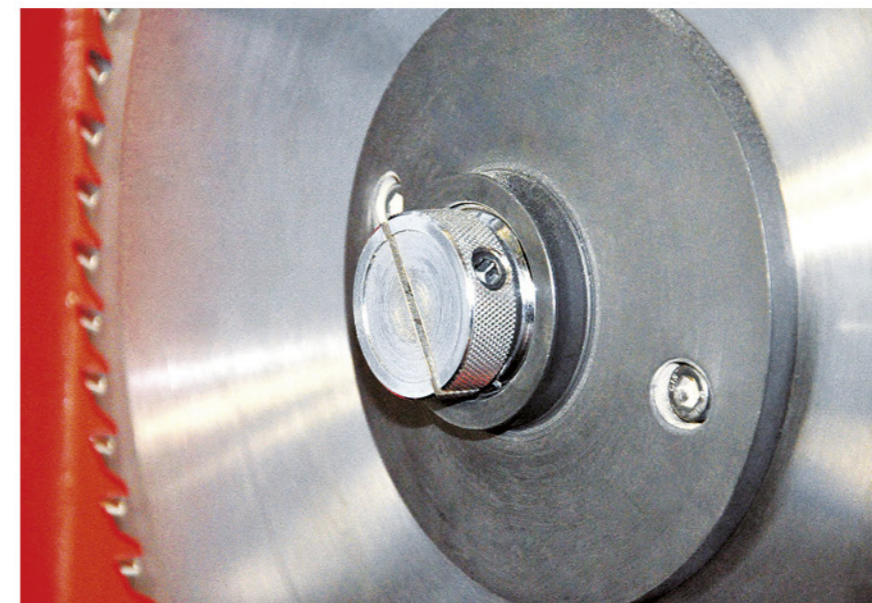
- 悬吊式夹板机械手, 调节方便, 有效避免板面划伤。
- Suspension grippers, avoiding scratch board surface.



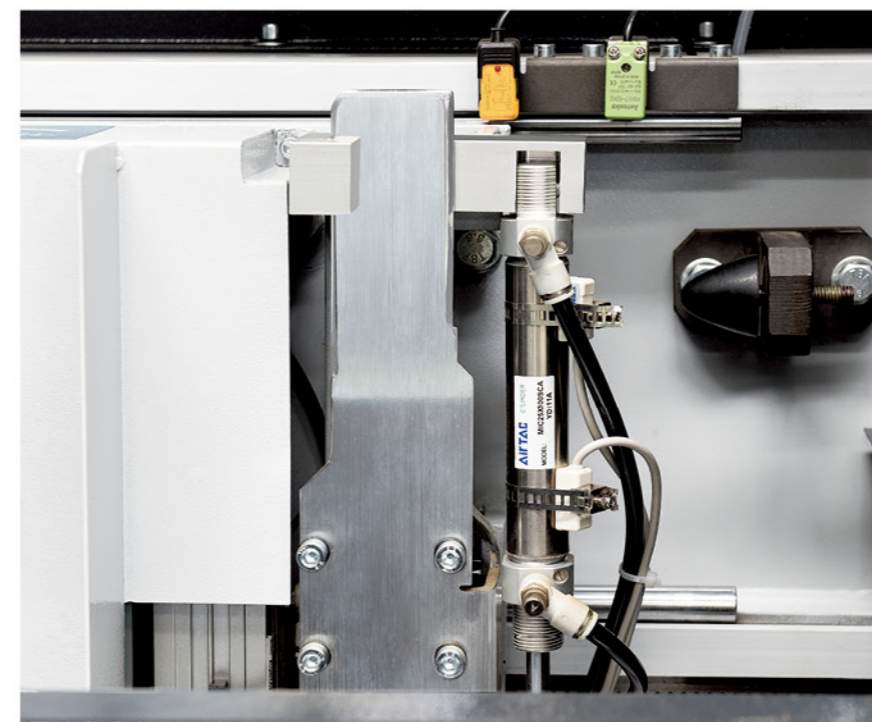
- 钢珠式充气浮珠工作台, 有效避免板面划伤。
- Steel ball floating table, avoiding scratching work piece surface.



- 锯车采用进口齿轮齿条方式, 表面高精度研磨, 传动稳准, 持久耐用。
- 重型机架设计, 经过失效处理经久不变形, 机身稳重。
- Saw unit driving uses rack and pinion mechanism, stable for heavy duty work load.
- Heavy duty machine frame design, stable for long time work load.



- 快捷锯片装卸系统。
- Swift saw blade loading system.



- 伺服智能侧靠, 侧靠精准
- Servo intelligent side leaning, side leaning is precise

MJB6225

精密往复自动裁板锯



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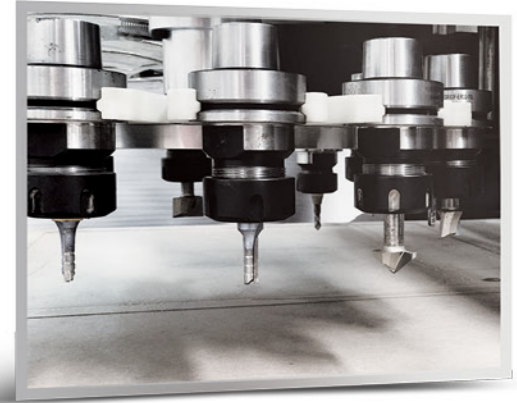
锯切长度	Process length	2550mm
锯切厚度	Process thickness	80mm
主锯片直径	Diameter of the main saw	φ 355mm
主锯轴直径	Diameter of the main saw shaf	φ 30mm
主锯转速	Speed of main saw blade	4800rpm
副锯片直径	Dia.Of scoring saw	φ 160mm
副锯轴直径	Diameter of scoring saw arbor	φ 25.4mm
副锯转速	Speed of scoring saw arbor	6500rpm
锯座前进行程速度	Forward speed of saw base	13-18-26rpm
锯座后退速度	Back forward speed of saw base	26-36-52rpm
主锯片电机	Main cutting saw electric power	7.5kw
锯座驱动电机	Driving electric power of saw base	1.5kw
使用气压	Air pressure working	5-6kg/ m²
工作台离地高度	Height of working platform	820mm
机械尺寸	Appearance dimension	5360 × 2690 × 1804mm
净重	Net weight	2200kg

极速

118m/min 酣畅效率

UK90DZT

大板套裁加工中心CNC



高速开料加工，
采用F63主轴，效率翻倍

High speed material processing, using F63 spindle, double the efficiency

- 高速开料加工，采用F63主轴，效率翻倍，Max. 18-25米/分钟
- 高速空车启停，速度达118米/min，加速度7毫秒
- 媲美金属CNC的加工精度，对角线小于0.1mm，重复定位0.03mm.
- 重型机身机构，特殊钢材组合框架，高速加工稳定性高
- 支持xml文件格式

- Heavy fuselage mechanism, special steel composite frame, high speed processing stability
- High-speed cutting processing, using F63 spindle, double the efficiency, Max. 18-25 m/min
- Ultra-high speed, starting and stopping, speed: 118m /min, acceleration: 7ms
- The machining accuracy of comparable metal CNC is less than 0.1mm diagonal and 0.03mm repeated positioning.

机器净重	Machine net weight	4500kg
加工尺寸 (X×Y×Z行程)	Processing size (X×Y×Z stroke)	1220mm×2800mm×200mm
主轴电机	Spindle motor	13.2kw+钻包
主轴转速	Spindle speed	24000rpm/min
刀库容量	Tool changer	12把
最快加工速度	Max.processing speed	25m/min
最快运行速度	Max.operating speed	118m/min
控制系统	Control system	新代M3总线控制系统
驱动系统	Drive system	安川1.8kw大惯量伺服电机
传动系统	The transmission system	研磨级高精度齿条
工作台面	Countertops	双层真空吸附台面
外形尺寸	Overall dimensions	10300mm×2300mm×2400mm

UK50DZT

大板套裁加工中心

- 自动上下料连线，自动贴标，提高效率
- 伺服电机加速度7毫秒，重复定位0.03mm
- 媲美金属CNC的加工精度，对角线小于0.1mm
- 研磨等级传动系统，平行度小于0.01mm
- 重型高抗扭机身结构，特殊型材和材质，不易变形。
- Automatic loading and unloading connection, automatic labeling, improve efficiency
- Servo motor acceleration 7 ms, repeated positioning 0.03mm
- Machining accuracy comparable to that of metal CNC, with diagonal less than 0.1mm
- Grinding grade drive system, parallelism less than 0.01mm
- The heavy-duty high anti twist fuselage structure, special profile and material, not easy to deform.



机器净重	Machine net weight	3200kg
加工尺寸 (X×Y×Z行程)	Processing size (X×Y×Z stroke)	1220mm×2800mm×200mm
主轴电机	Spindle motor	9kw主轴+Unisunx钻包
主轴转速	Spindle speed	24000rpm/min
刀库容量	Tool changer	12把
控制系统	Control system	台达总线式工控系统
驱动系统	Drive system	台达大惯量伺服电机和驱动
传动系统	The transmission system	研磨级高精度齿条
工作台面	Countertops	真空吸附台面
外形尺寸	Overall dimensions	10300mm×2300mm×2400mm

UK50DZ

加工中心



UK50D

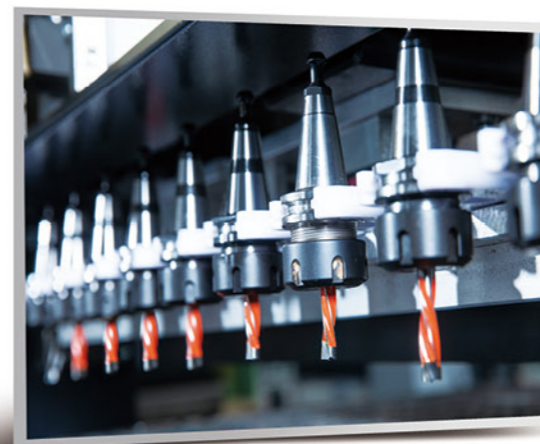
重型数控板式下料加工中心12把刀库，追踪式自动换刀，换刀动作一气呵成，只需7秒



机器型号	Machine model	UK50DZ	UK50D
机器净重	Machine net weight	2800kg	2800kg
加工尺寸(X×Y×Z行程)	Processing size (X×Y×Z stroke)	1220*2800*200mm	1220*2800*200mm
主轴电机	Spindle motor	9kw主轴+钻包	9kw主轴
主轴转速	Spindle speed	0-2400rpm/min	0-2400rpm/min
控制系统	Control system	台达NC200	台达NC200
刀库容量	Tool changer	12把	12把
驱动系统	Drive system	台达	台达
传动系统	The transmission system	研磨级高精度齿条	研磨级高精度齿条
工作台面	Countertops	双层真空吸附台面	双层真空吸附台面
外形尺寸	Overall dimensions	3960*2300*2400mm	3960*2300*2400mm

UK50D-1

直排换刀加工中心



重型高速 直排换刀
Heavy duty & high speed
Straight row for knives exchange



机器净重	Machine net weight	2800kg
加工尺寸 (X×Y×Z行程)	Processing size (X×Y×Z stroke)	1220×2800×200mm
主轴电机	Spindle motor	9KW主轴
主轴转速	Spindle speed	0- 24000rpm/min
刀库容量	Tool changer	直排换刀12把
控制系统	Control system	台达NC200
驱动系统	Drive system	台达大惯量伺服电机和驱动
传动系统	The transmission system	研磨级高精度齿条
工作台面	Countertops	双层真空吸附台面
外形尺寸	Overall dimensions	4200×2400×2400mm

UK502Z 数控开料机 (可选配UK502ZE)

// 单工位两主轴 + 钻包的板式家具下料加工中心

Simplex two spindle + drill bag of the plate furniture material processing center

- 单工位两主轴 + 钻包的板式家具下料加工中心
- 可自动切换不间断生产，是一款功能针对性极强的高效加工设备。
- 标配双主轴，可大板开料与开槽用。亦可装夹不同刀具，配合第一把主轴进行开料、铣形、雕刻等操作，减少换刀时间。
- 标配垂直排钻包（组），可进行垂直打孔效率更高，操作方便。
- 本机结构稳重简洁，实现速度与精度双赢。



机器型号	Machine model	UK502Z	UK504E
机器净重	Machine net weight	2500kg	2500kg
加工尺寸(X×Y×Z行程)	Processing size (X×Y×Z stroke)	1220×2800×200mm	1220mm×2800mm×200mm
主轴电机	Spindle motor	1个6kw, 1个4.5kw+钻包	4.5kw×2+6.5kw×2
主轴转速	Spindle speed	0-18000rpm/min	18000rpm/min
控制系统	Control system	台达NC200	台达
驱动系统	Drive system	台达	台达
传动系统	The transmission system	研磨级高精度齿条	研磨级高精度齿条
工作台面	Countertops	双层真空吸附台面	真空吸附台面
外形尺寸	Overall dimensions	3960×2300×2400mm	3700mm×2300mm×2400mm

- Simplex two spindle + drill bag of the plate furniture cutting processing center,
- Can automatically switch uninterrupted production, is a highly targeted and efficient processing equipment.
- Standard with double spindle, can be large plate material and groove. Also can be installed with different cutting tools, with the first spindle to open the material, milling, carving and other operations, reduce the time to change the knife.
- Standard vertical row drilling package (group), vertical drilling efficiency is higher, easy to operate.
- The structure of the machine is stable and simple, realizing a win-win situation of speed and precision.



UK504E (可选配UK504EL)



UK502ZL

双工位开料机

Twin Table CNC



- 双工位
- 真正的重型高速机型
- 媲美金属机床的加工精度
- 专业级总线式工控系统
- 全部国际一线品牌电控配置
- Entry level open material processing equipment
- Real heavy duty high speed models
- Comparable to the machining accuracy of metal machine tools
- Professional bus type industrial control system
- All the international first-line brand electronic control configuration

机器净重	Machine net weight	3000kg
加工尺寸 (X×Y×Z行程)	Processing size (X×Y×Z stroke)	1220×5000×200mm
主轴电机	Spindle motor	1个6kw, 1个4.5kw+钻包
主轴转速	Spindle speed	0-18000rpm/min
控制系统	Control system	台达NC200
驱动系统	Drive system	台达
传动系统	The transmission system	研磨级高精度齿条
工作台面	Countertops	双层真空吸附台面
外形尺寸	Overall dimensions	6000×2300×2400mm

MFZ450AG

单机封边自动回转线

可以根据不同封边机型号订做适合的单机回转线

Unisunx
INHERITANCE QUALITY
永强智能制造 传承高品质



DE850A2-Laser500

高速激光封边机

//德国矩形匀化光斑技术 效果更出众

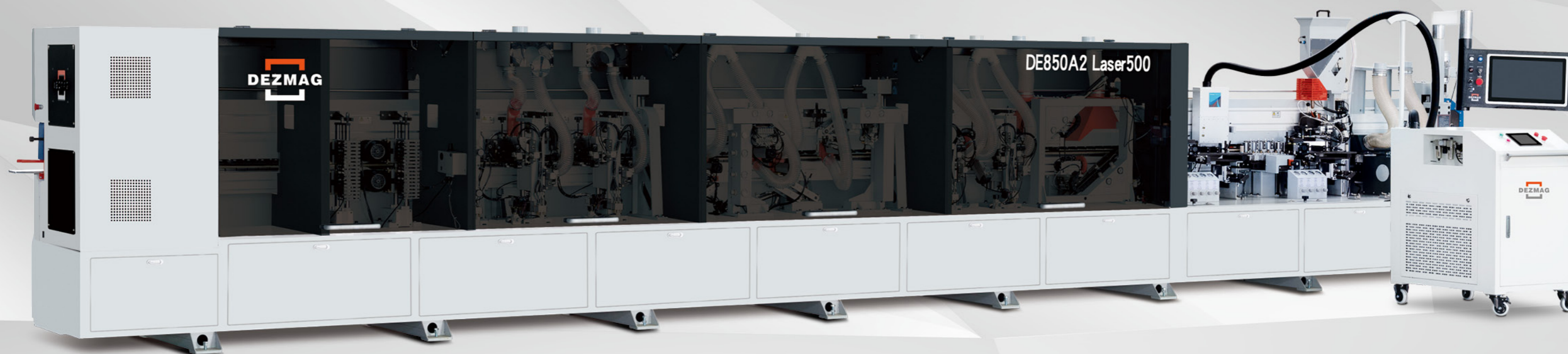
总功率	Total power	常规 (Standard) : 37.35kw 激光 (Laser) : 3kw
外形尺寸	Overall dimensions	12310 × 2185 × 2020mm
进给速度	Feed speed	常规 (Standard) : 8-33m/min 激光 (Laser) : 15-20m/min
板料厚度	The thickness of the sheet metal	常规 (Standard) : 10-60mm 激光 (Laser) : 10-50mm
封边带厚度	Sealing tape thickness	常规 (Standard) : 0.4-3mm 激光 (Laser) : 0.8-3mm
板料宽度	Sheet metal width	≥80mm
工作气压	Work pressure	6MPa
重量	Weight	5660kg



- 激光无缝封边，矩形匀化光斑，电脑控制。
- 履带压渠。
- 双色PUR胶锅切换+激光两组封边单元，双导轨齐头，四刀仿形跟踪。



- Laser seamless edge banding, rectangular uniform spot, computer control
- track pressure canal
- Two-color PUR glue pot switching + Two sets of laser edge banding unit, Double guide rail end trimming, Four knives profiling unit



MFZ850A2

高速封边机

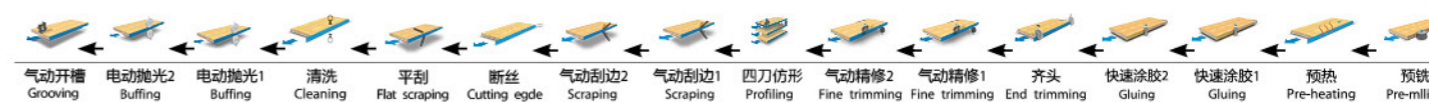
Hot air gluing system is optional

Quick switch with EVA coating

- 预铣机构-铣削木材表面波纹、膨胀物质、封边效果更佳
- 板件预热系统: 当工作环境温度低于10度时, 对板件进行瞬间预热, 提高封边牢固度和稳定性
- 双快速溶胶压贴系统, 两个胶锅均采用五轮压贴, 标配刮胶片
- 自动上料装置: 当胶盒里胶粒缺少时, 可以自动吸胶粒进入胶盒, 减少人工操作
- 前后双导轨齐头装置: 通过精密的直线导轨运动, 将工件首尾封边带切断, 控制带前带后用量, 保证切断面平整光滑
- 双气动精修装置: 根据封边带厚薄自动切换, 用于修去加工板材封边条上下多余部分封边材料, 保证修边的板材上下部分的平整光滑
- 四组仿形装置 (UNISUNX 技术, 高精度仿形保证加工成品效果。跟踪修边, 根据需求可修出不同形状的边)
- 双气动刮边装置, 带有断丝功能
- 清洗装置: 清除分离剂及残余胶水, 保证板面清洁
- 双电动传动抛光: 使木板封边后更加干净光滑
- 气动下开槽(选配)
- 平刮装置: 去除残留的胶水, 使板材更加美观
- 输送带自动注油系统



总功率	Total power	37.35kw
外形尺寸	Overall dimensions	12310 × 2185 × 2020mm
进给速度	Feed speed	8-33m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥80mm
工作气压	Work pressure	6MPa
重量	Weight	5660kg



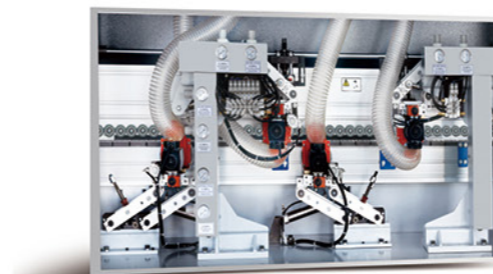
MFZ680A2FT

柔性智能封边机 (PUR选配)

MFZ680A2FT Automatic Flexible Edge Banding Machine

- 最窄可齐头仿形封边 4cm 宽板材!
- 标配四刀仿形, 可选配双导轨齐头。
- 压轮式重型封边机, 重接近 5 吨。
- 双胶锅涂胶系统, 方便封边各种定制颜色。
- 做高端全屋定制和门板的通用选择。
- 功能齐全强大, 气动调节, 柔性封边。

- Min. 40mm for end cutting & corner rounding.
- Standard corner rounding with four knives ,Optional for double guide end trimming.
- Heavy duty roller edge banding machine, length up to 10 meters and weighing nearly 5 tons.
- Gluing system--Double glue pots,convenient for various customized edged colors.
- Universal for high-end whole-house customization and door panels.
- Full-featured and powerful,pneumatic adjustment, flexible edge banding.



总功率	Total power	30.5kw
外形尺寸	Overall dimensions	11300 × 2120 × 2000mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥40mm
工作气压	Work pressure	7MPa
重量	Weight	4610kg



MFZ680A2

柔性智能封边机 (PUR选配)

MFZ680A2 Automatic Flexible Edge Banding Machine

- 最窄可齐头仿形封边 4cm 宽板材!
- 压轮式重型封边机, 长达 10 米, 重接近 5 吨。
- 双胶锅涂胶系统, 方便封边各种定制颜色。
- 做高端全屋定制和门板的通用选择。
- 功能齐全强大, 气动调节, 柔性封边。

- Min. 40mm for end cutting & corner rounding.
- Heavy duty roller edge banding machine, length up to 10 meters and weighing nearly 5 tons.
- Gluing system--Double glue pots, convenient for various customized edged colors.
- Universal for high-end whole-house customization and door panels.
- Full-featured and powerful, pneumatic adjustment, flexible edge banding.



总功率	Total power	26.7kw
外形尺寸	Overall dimensions	10000×1900×2000mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥40mm
工作气压	Work pressure	7MPa
重量	Weight	4010kg



MFZ680A2

柔性智能封边机 (PUR选配)

MFZ680A2 Automatic Flexible Edge
Banding Machine



MFZ680A2S

双色免清洗PUR封边机

MFZ680A2S Two-color no-wash PUR
Banding Machine



总功率	Total power	26.7kw
外形尺寸	Overall dimensions	10000×1900×2000mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥40mm
工作气压	Work pressure	7MPa
重量	Weight	4010kg

- 最窄可齐头仿形封边 4cm 宽板材!
 - 压轮式重型封边机, 长达 10 米, 重接近 5 吨。
 - 双胶锅涂胶系统, 方便封边各种定制颜色。
 - 做高端全屋定制和门板的通用选择。
 - 功能齐全强大, 气动调节, 柔性封边。
- Min. 40mm for end cutting & corner rounding.
 - Heavy duty roller edge banding machine, length up to 10 meters and weighing nearly 5 tons.
 - Gluing system--Double glue pots, convenient for various customized edged colors.
 - Universal for high-end whole-house customization and door panels.
 - Full-featured and powerful, pneumatic adjustment, flexible edge banding.



MFZ450A2

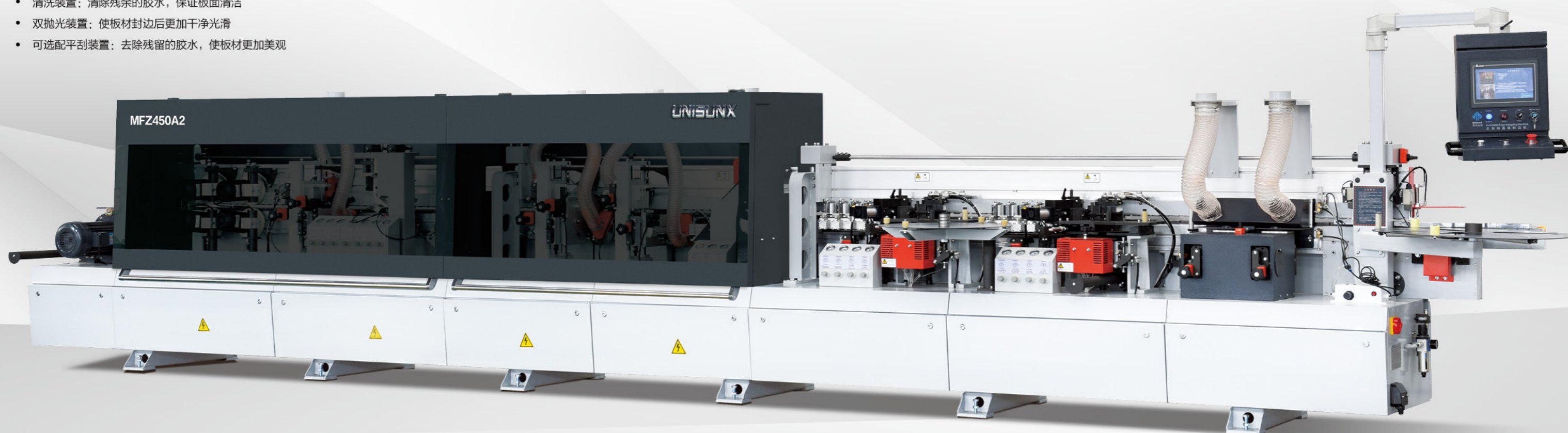
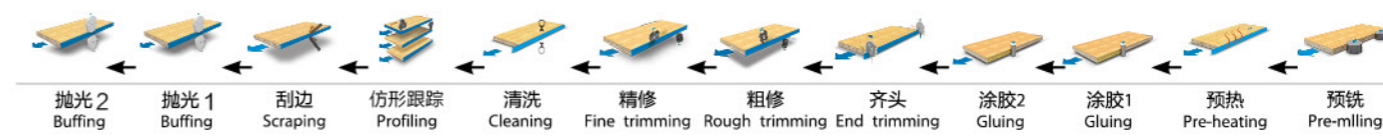
双胶锅自动封边机 (PUR选配)

可以选配PUR涂胶系统与EVA涂胶快速切换
PUR gluing system is optional / Quick switch with EVA coating



- 重型机身机构，新增两组高刚性立柱提高高压梁稳定性
- 预铣机构-铣削木材表面波纹、膨胀物质、封边效果更佳
- 电烤灯预热：当工作环境温度低于10度时，对板件进行瞬间预热，提高封边牢固度和稳定性
- 双涂胶压贴系统，两个胶锅均采用五轮压贴，可选配上胶锅/PUR
- 前后齐头单元：用靠模自动跟踪和高频高速电机快速切削等结构，保证切断面平整光滑
- 粗修/精修单元：用于修去加工板材封边带上下部分多余的封边材料，采用靠模自动跟踪和高频高速电机等结构，保证修边的板材上下部分的平整光滑
- 仿形单元（UNISUNX 专利技术，高精度仿形保证加工成品效果。跟踪修边，根据需求可修出不同形状的边）
- 刮边装置：用于消除由于边非直线运动的切割过程所引起的波纹痕迹，是板材上下部分更加光滑平整
- 清洗装置：清除残余的胶水，保证板面清洁
- 双抛光装置：使板材封边后更加干净光滑
- 可选配平刮装置：去除残留的胶水，使板材更加美观

总功率	Total power	17.3kw
外形尺寸	Overall dimensions	8375 x1100 x 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	2700kg



MFZ450A2S

双胶锅自动封边机 (PUR选配)

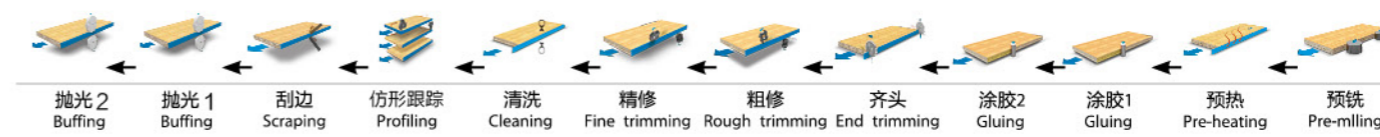
可以选配PUR涂胶系统与EVA涂胶快速切换

PUR gluing system is optional / Quick switch with EVA coating



- 机身特点: 重重型机身框架, 安装表面经过精铣加工, 多点式压梁升降机构, 提高压梁稳定性。
- 预铣系统: 两台马达, 用于涂胶前的工件精修齐边。送料导板调节预铣量的大小, 标配德国品牌金刚石预铣刀, 独立的吸尘罩, 将板式工件在压膜前进行修正。采用双铣刀对裁板锯加工后引起的波纹痕迹, 以达到更好的封边效果, 铣刀马达将通过压力气缸完成。
- 涂胶1: 上胶锅+快速溶胶, 可以对接 EVA/PUR, 轻松切换, 标配5轮压贴装置。
- 涂胶2: 用于在工件边上涂抹热熔胶, 通过特殊的机构使封边板材和封边材料涂胶均匀, 保证粘合力更加牢固, 5轮压贴, 标配刮胶片。
- 前后齐头单元: 用靠模自动跟踪和高频高速电机快速切削等结构, 保证切断面平整光滑。
- 仿型装置: 可修两侧圆角, 双马达修角仿形, 每个马达功率0.3kw, 频率200hz, 转速12000rpm。平面连杆机构, 两把仿形铣刀, 使板的端面更加光滑美观。
- 刮边装置: 用于消除由于修边非直线运动的切割过程所引起的波纹痕迹, 是板材上下部分更加光滑平整。
- 双抛光装置: 摆动式双抛光, 效果更好, 可以胜任不同颜色的抛光工作。

总功率	Total power	17.3kw
外形尺寸	Overall dimensions	8265 x 1100 x 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥60mm
工作气压	Work pressure	6kg
重量	Weight	2800kg



MFZ450A

单胶锅自动封边机 (PUR选配)

重型机身框架，工作单元安装
表面经过精铣加工

Heavy body frame, work unit mounting
surface after finishing milling

- 重型机身框架，机身安装面经过精铣加工，确保平面度
- 功能齐全，包括预铣，修边和仿型跟踪
- 胶锅可以选配PUR涂胶系统
- 单胶锅单元，适合单一品种封边或者中小规模工厂
- 标配金刚石预铣刀具，提高封边效果
- 编码器控制加工动作
- 台达控制系统和国际品牌低压



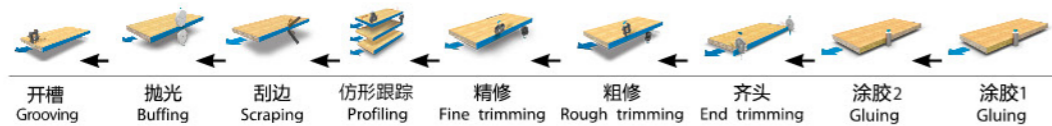
总功率	Total power	14.64kw
外形尺寸	Overall dimensions	6970×1100×1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	2460kg



MFZ450C2G

双胶锅自动封边机 (PUR选配)

可以选配PUR涂胶系统与EVA涂胶快速切换
PUR gluing system is optional quick switch with EVA coating



总功率	Total power	14.03kw
外形尺寸	Overall dimensions	7095 × 1100 × 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	2500kg



MFZ450C

全自动封边机（双修+跟踪）

重型机身框架，工作单元安装表面经过精铣加工

Heavy body frame, work unit mounting surface after finishing milling

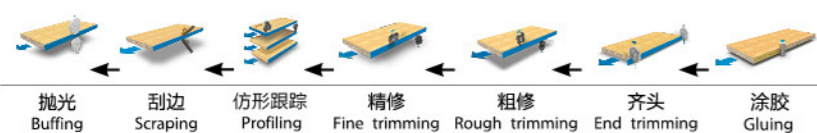


MFZ450D

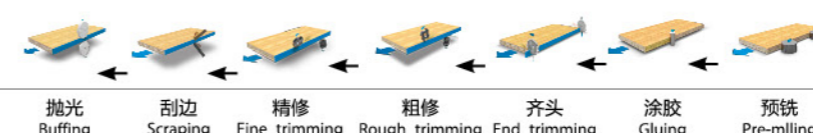
全自动封边机（预铣+双修）

采用德国SKF品牌，寿命长、精度高

Using German SKF brand, long life and high precision



抛光 Buffing 刮边 Scraping 仿形跟踪 Profiling 精修 Fine trimming 粗修 Rough trimming 齐头 End trimming 涂胶 Gluing



抛光 Buffing 刮边 Scraping 精修 Fine trimming 粗修 Rough trimming 齐头 End trimming 涂胶 Gluing 预铣 Pre-milling

总功率	Total power	11.04kw
外形尺寸	Overall dimensions	5895 × 1100 × 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	2360kg

总功率	Total power	14.04kw
外形尺寸	Overall dimensions	5660 × 1100 × 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	2200kg

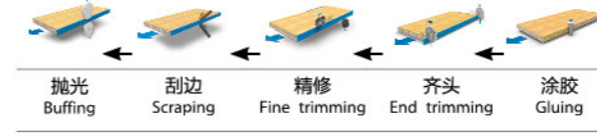
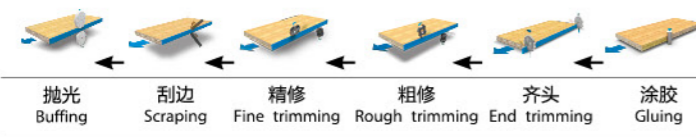
MFZ450FE

全自动封边机



MFZ450BE

全自动封边机



总功率	Total power	10.44kw
外形尺寸	Overall dimensions	4700 × 1100 × 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	1900kg

总功率	Total power	8.95kw
外形尺寸	Overall dimensions	4320 × 1100 × 1600mm
进给速度	Feed speed	8-25m/min
板料厚度	The thickness of the sheet metal	10-60mm
封边带厚度	Sealing tape thickness	0.4-3mm
板料宽度	Sheet metal width	≥50mm
工作气压	Work pressure	6MPa
重量	Weight	1700kg

MFZ350B

5 Function Auto Edge Banding Machine

// A Perfect Start Point



总功率	Total power	8.49kw
外形尺寸	Overall dimensions	2975 (L) × 685 (W) × 1245 (H) mm
进给速度	Feed speed	14.3m/min
板材厚度	The thickness of the sheet metal	10-60mm
板材宽度	Sheet metal width	≥60mm
板材长度	Length of panel	≥120mm
封边带厚度	Sealing tape thickness	0.4-2mm
工作气压	Work pressure	0.7MPa
重量	Weight	890kg

MFZ450QX

自动曲线封边机

机器的主要组成部分

- 机器由封边机、修边机、托带盘、真空吸盘转臂机构和机体组成。
- 机体内部设有电器箱和气动箱，电气操控箱安装在托带盘立柱上。
- 在修边机后面的机体上设有气源进气用AW20-02C-A型过滤减压阀和排气用的VHS-20-02A型残压手动释放阀组合体。



主要技术参数 Main technical parameter

最大装机功率	2.95Kw	
封边速度	低速 3500mm/min	
	高速 7000mm/min	
板材厚度	10-60mm	
封边带厚度	1-3mm	
加工能力	长方形板材	最小尺寸: 50X200mm
		最大尺寸: 1000X2000mm
		当封边带厚度为 1mm 时, Rmin=30mm
		当封边带厚度为 2mm 时, Rmin=50mm
	当封边带厚度为 3mm 时, Rmin=80mm	
	圆形板材	ϕ min=200mm、 ϕ max=2400mm
异形板	Rmin=250mm	
板材最大重力	40Kg	
工作台距地面高度	950mm	
工作气压	0.6MPa	
机器外形尺寸	2275X1620X1580mm	
机器重量	570Kg	



使用和存放条件要求

使用环境	温度: 5° ~ 40° C
	相对湿度 50%-90%
	海拔高度 ≤ 1000m
	最低照亮度 500lux
	机器四周空间至少 2000mm
	地面最少负荷能力 500Kg/ m ²
存放环境	温度 -25 ~ 55° C; 相对湿度 60%



MFZ450QX

自动曲线封边机 (双摇臂)

可实现同时封边、修边

It can achieve edging and trimming at the same time

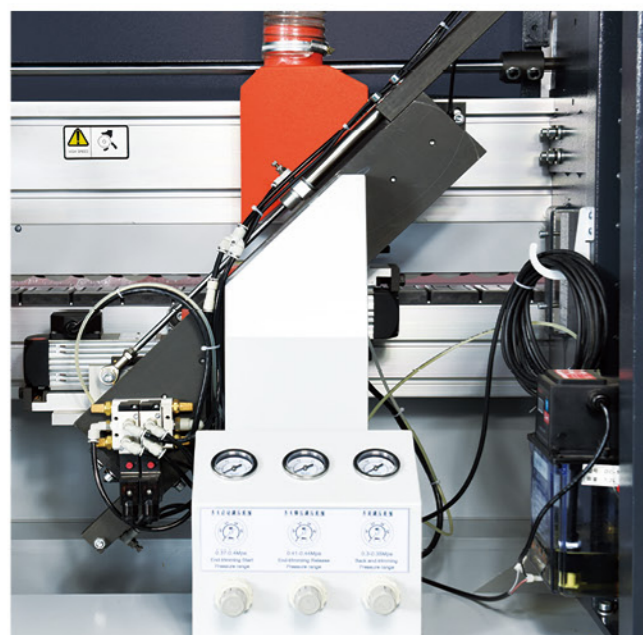




涂胶封边装置 Gluing unit:

涂胶封边装置通过特殊的结构使封边板材和封边材料涂胶均匀，保证粘合力更加牢固。

The glue mechanism adopt a special structure to gelatinize the plates and coating materials uniformly, ensure a more solid conglutination.



齐头装置 End trimming unit:

齐头装置通过精密的直线导轨运动，采用靠模自动跟踪和高频高速电机快速切削等结构，保证切断面平整光滑。

Endtrimming mechanism through a precise guide track movement, adopt automatic tracking and high-frequency motor fast cutting surface smoothly.

预铣装置 Premilling unit:

预铣装置采用双铣刀对裁板锯加工后所引起的波纹痕迹，进行再次修饰，以达到更好的封边效果。

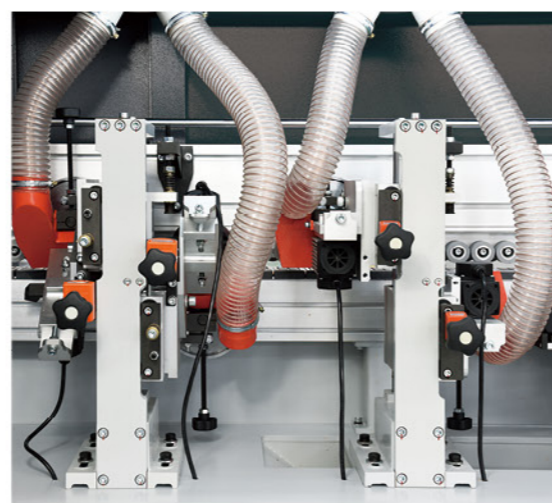
Trim equipment with double trim blades works on the waved effect that is caused by precise dimersicen saw.



粗、精修装置 Rough trimming, Fine trimming unit:

粗、精修装置用于修去加工板材封边带上下部分多余的封边材料，采用靠模自动跟踪和高频高速电机等结构，保证修边的板材上下部分的平整光滑。

Rough/Fine trimming mechanism used for repairing the excess edge materials, adopt automatic tracking and high-frequency motor fast cutting structure to ensure the trimming plates smoothly.



仿型跟踪上下修圆角装置 Pneumatic profiling unit:

仿型跟踪上下修圆角装置可使板的端面更加光滑美观。 Profiling unit, to make board end smooth and aesthetic.



开槽装置 Grooving unit:

开槽装置用于侧板、底板等直接开槽，减少裁板锯的工序，更方便、快捷。

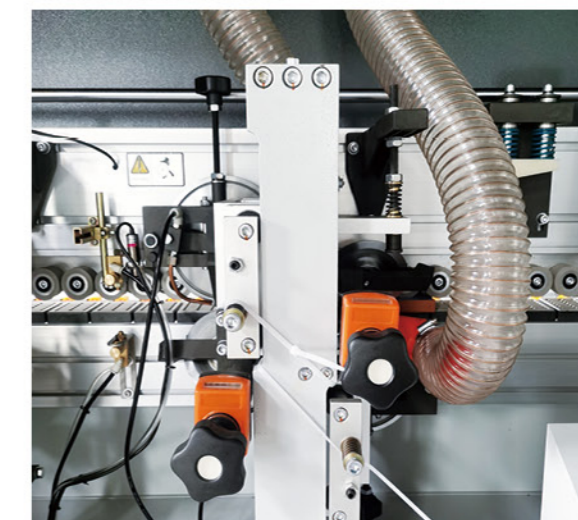
Grooving device grooves the front and rear panels directly to make the work more efficiently.



刮边装置 Scraping unit:

刮边装置用于消除由于修边非直线运动的切削过程所引起的波纹痕迹，使边材上下部分更加光滑整洁。

The scraping mechanism used for removing the tool marks left by trimming and cutting process, to ensure the trimming plates smoothly.



抛光装置 Buffing unit:

抛光装置是用棉质抛光轮清理加工好的板材，通过抛光使封边端面更光滑。

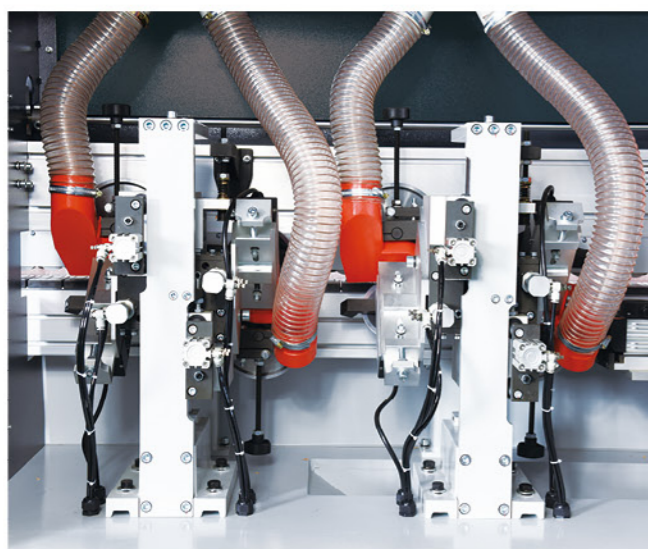
The buffing device adopt the board processed by cotton polishing wheel, by end-polishing to make a more smooth surface.



分离剂、清洁剂装置 Separating agent and cleaning agent device:

去除附着工件表面溢出的胶水，提高封边质量。

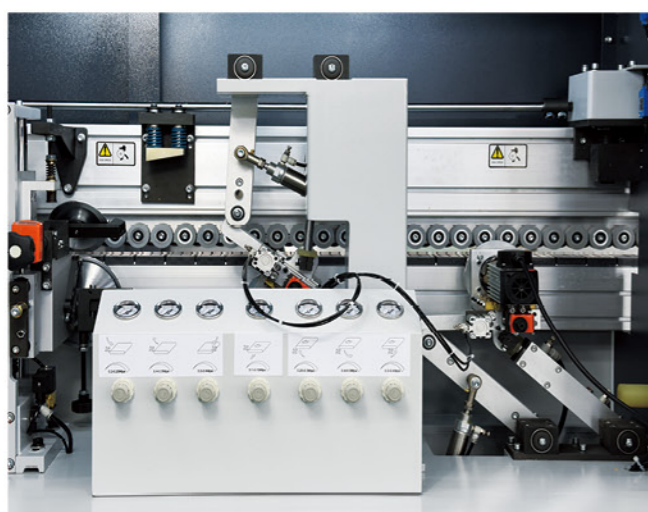
Remove the glue overflowing from the surface of the workpiece to improve the quality of edge banding.



气动粗、精修装置
Pneumatic Rough trimming, Fine trimming Unit:

粗、精修装置用于修去加工板材封边带上下部分多余的封边材料，采用靠模自动跟踪和高频电极快速切削等机构，保证修边的板材上下部分的平整光滑。

Rough/Fine trimming mechanism used for repairing the excess edge materials, adopt automatic tracking and high-frequency motor fast cutting structure to ensure the trimming plates smoothly.



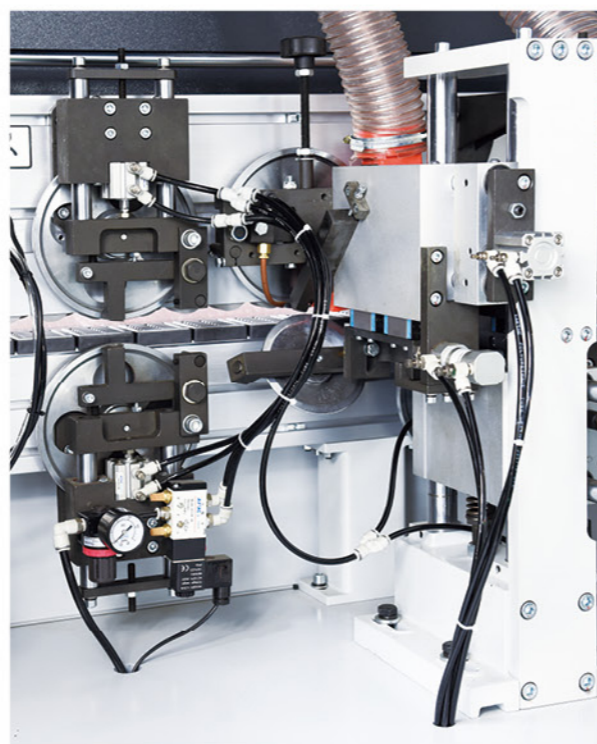
气动仿型跟踪上下修圆角装置 Pneumatic profiling unit:

仿型跟踪上下修圆角装置可以使板的端面更加光滑美观。
Profiling unit, to make board end smooth and aesthetic.

气动刮边装置 Pneumatic scraping Unit:

刮边装置用于消除由于修边非直线运动的切削过程所引起的波纹痕迹，使边材上下部分更加光滑整洁。

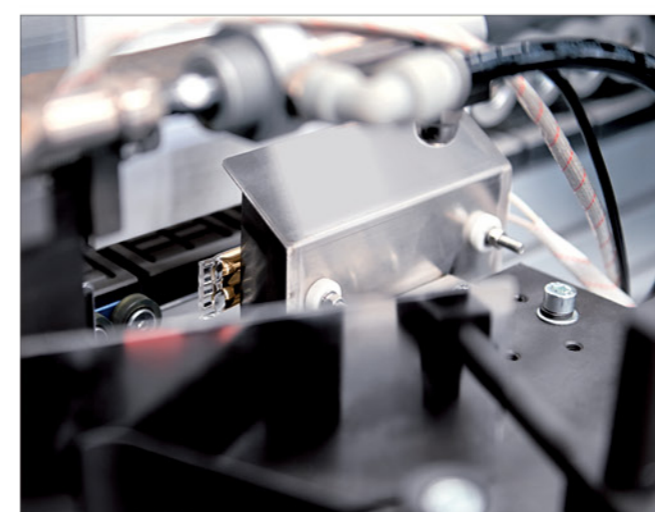
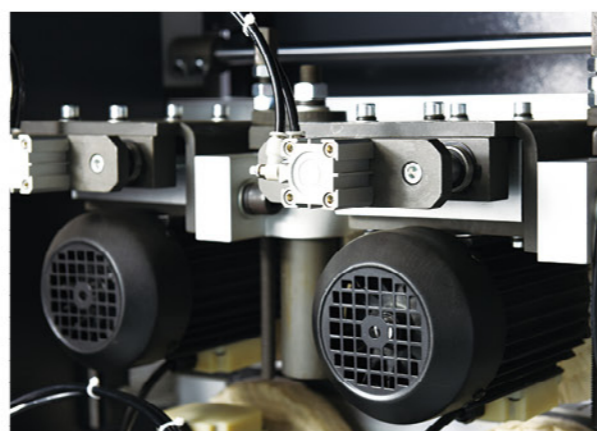
The scraping mechanism used for removing the tool marks left by trimming and cutting process, to ensure the trimming plates smoothly.



气动双抛光装置 Pneumatic double buffing unit:

抛光装置是用棉质抛光轮清理加工好的板材，通过抛光使封边端面更光滑。

The buffing device adopt the board processed by cotton polishing wheel, by end-polishing to make a more smooth surface.



辅助加热系统 Auxiliary heating system:

电烤灯自动开启关闭，自动加热板材端面，确保贴边效果，提高寒冷环境下的封边效果。

The electric baking lamp is automatically turned on and off, and the end face of the plate is automatically heated to ensure the edge sealing effect and improve the edge sealing effect in a cold environment.



电气设备 Electrical equipment:

输入电压 3~380v, 50hz, 带马达制动功能的独立变频器控制，相序保护装置，所有设备电器符合国家相关标准标配Delta变频器，标配一线国际品牌低压电器。

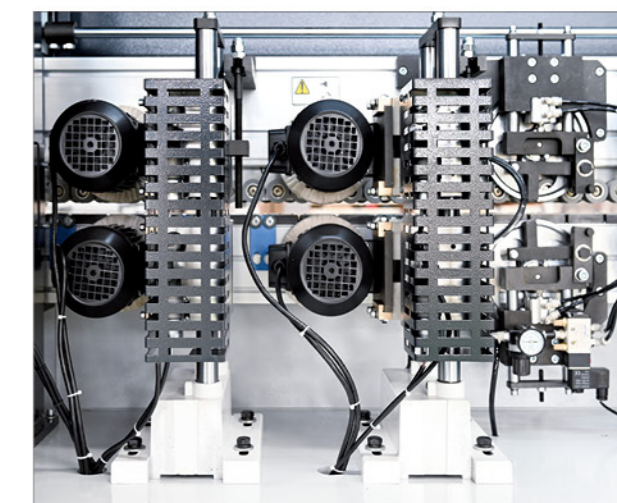
input voltage with 380v, 50hz, independent inverter control with motor braking function, also with phase sequence protection device, all equipment and electrical appliances comply with relevant national standards.

两组电动摆动式抛光

Two sets of electric oscillating buffing unit:

电动传动抛光摆动，效果更加稳定高效，两组抛光效果更好，可以胜任不同颜色的抛光工作。

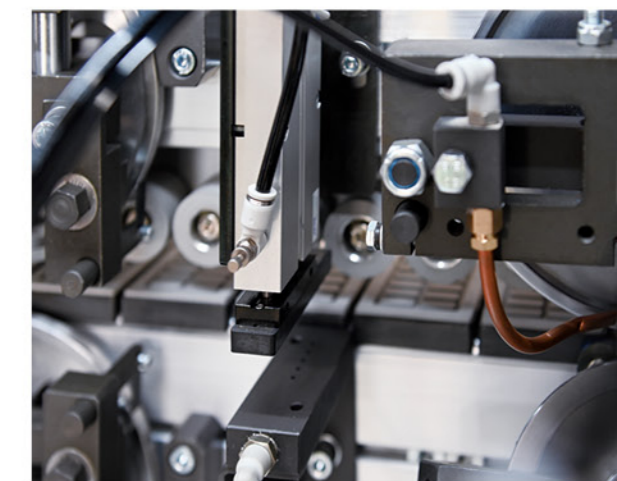
electric drive polishing and oscillating, the effect is more stable and efficient and the two sets of buffing effect are better, which can be competent for the buffing work with different colors.



刮边后断丝功能 Cutting edge for front and rear:

刮边后自动断丝，避免丝状的 PVC 缠绕，影响封边效果，提高封边后板材的整洁度，气动控制。

automatic filament breaking after edge scraping, avoid filamentous PVC entanglement that affect the edge sealing effect and improve the cleanliness of the board after edge sealing, with pneumatic control.



SMV8D-XP

数控裁板锯



专业级、智慧型、数字化

核心配置

大小锯片电动升降/倾斜
 靠模座伺服驱动
 大锯片最大可装 $\phi 400\text{mm}$
 15寸工控一体机屏

大小锯可切割0-45度之间任意角度
 工控一体机 可优化排版软件
 可导入导出XES加工文件



Unisunx
 INHERITANCE QUALITY
 永强智能制造 传承高品质

推台尺寸	Dimension Of Sliding Table	3200 × 435mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Wide Of Cut Between Saw Blade And Rip Fence	1300mm
锯片直径	Saw Blade Diameter	$\phi 300\text{mm}(\phi 250 - \phi 400)$
最大锯切厚度	Height Of Cut $\phi 300\text{Mm}$	80mm
45° 时最大锯切厚度 ($\phi 300\text{mm}$)	Height Of Cut With Saw Blade 300mm At 45°	55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	$\phi 30\text{mm}$
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	$\phi 120\text{mm}$
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	$\phi 20\text{mm}$
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	1080kg
外形尺寸	Overall Dimensions	3350 × 3600 × 900mm

SMV8D-X

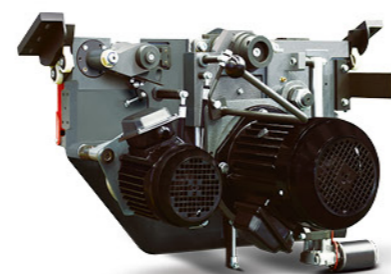
数控裁板锯

专业级、精度高、智能

核心配置

大小锯片电动升降/倾斜 靠模座伺服驱动

大锯片最大可装 ϕ 400mm 小锯片为双锯片



SMV8D-XJ

精密裁板锯

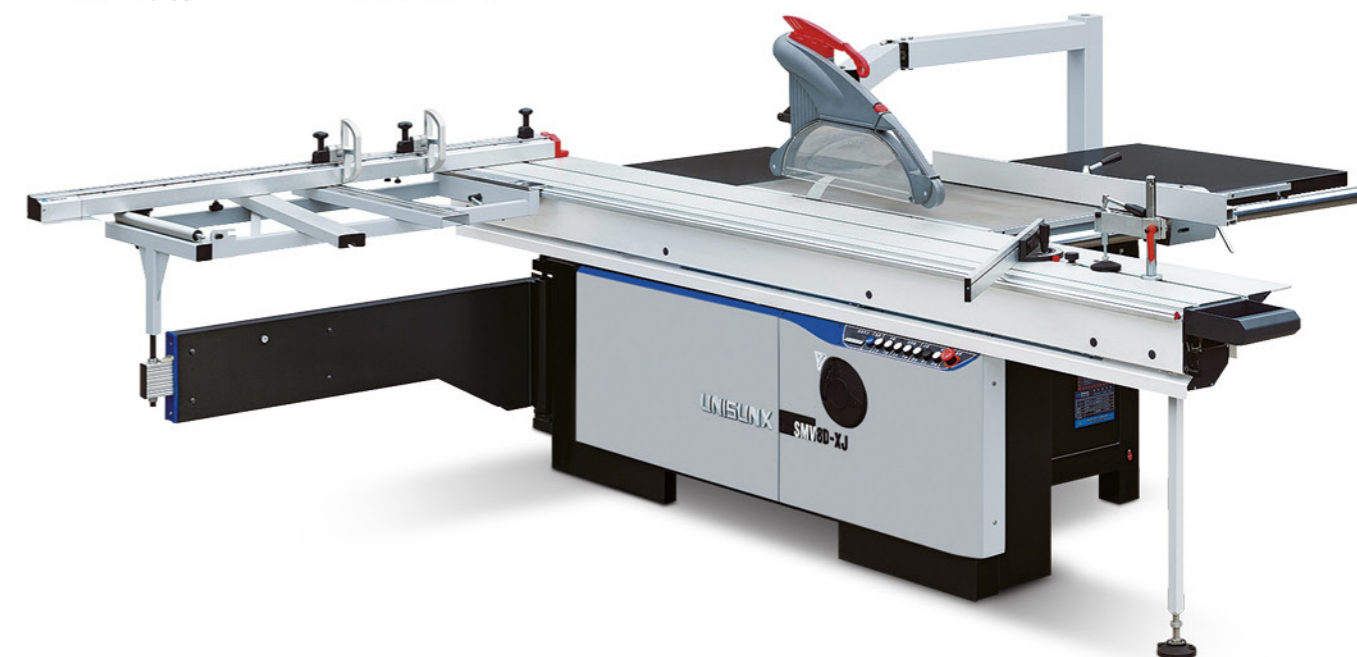
高配款

锯片最大可 ϕ 400mm

大锯电动升降

小锯电动升降

小锯锯片为双锯片



推台尺寸	Dimension Of Sliding Table	3200 × 435mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Wide Of Cut Between Saw Blade And Rip Fence	1300mm
锯片直径	Saw Blade Diameter	ϕ 300mm(ϕ 250- ϕ 400)
最大锯切厚度	Height Of Cut ϕ 300Mm	80mm
45° 时最大锯切厚度 (ϕ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	ϕ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	ϕ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	ϕ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	1080kg
外形尺寸	Overall Dimensions	3350 × 3600 × 900mm

推台尺寸	Dimension Of Sliding Table	3200 × 435mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1300mm
锯片直径	Saw Blade Diameter	ϕ 300mm(ϕ 250- ϕ 400)
最大锯切厚度	Height Of Cut ϕ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	ϕ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	ϕ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	ϕ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	ϕ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	1080kg
外形尺寸	Overall Dimensions	3350 × 3600 × 900mm

SMV8D

精密裁板锯 主锯电动升降



SMV8DD

精密裁板锯 主锯电动升降、角度电动调节

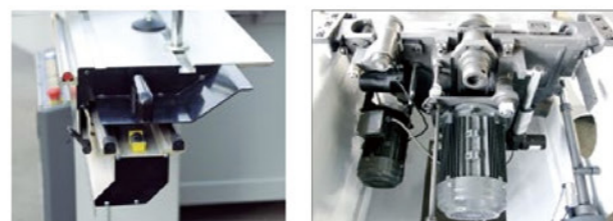


推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut \downarrow 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut \downarrow 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

SMV8D-90

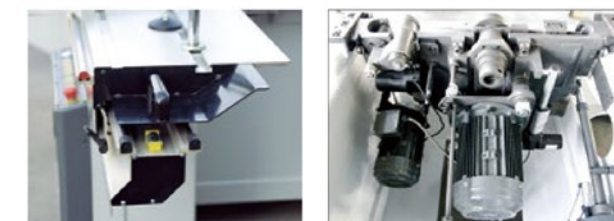
精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Wide Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut φ 300Mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	30mm
锯片角度	Tilting Saw Blade	90°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

SMV8D-38

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3800 × 405mm
最大锯切长度	Gross Cut Capacity	3800mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
45° 时最大锯切厚度 (φ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	820kg
毛重	Gross weight (with wooden package)	950kg
外形尺寸	Overall Dimensions	3850 × 3500 × 870mm

MJ6138TYD

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3800 × 360mm
最大锯切长度	Gross Cut Capacity	3800mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 40mm
45° 时最大锯切厚度 (f 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	745kg
外形尺寸	Overall Dimensions	3850 × 3390 × 870mm

MJ6132TYD

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut φ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

MJ6132TYDD

精密裁板锯

主锯电动升降、角度电动调节



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut φ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

MJ6132TYB

精密裁板锯



- 基本款Basic version
- 40mm靠模轴Guide shaft spindle 40mm
- 普通辅助工作台Addition table
- 普通防护罩Standard protection hood
- 压料板Pressure board
- 手动可调45度Manual tilting 45°



推台尺寸	Dimension Of Sliding Table	3200 × 360mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
45° 时最大锯切厚度 (φ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	645kg
毛重	Gross weight (with wooden package)	765kg
外形尺寸	Overall Dimensions	3250 × 3390 × 870mm

MJ6132YD

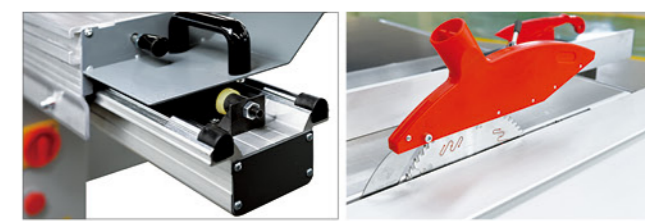
精密裁板锯 仅90°



推台尺寸	Dimension Of Sliding Table	3200 × 360mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300Mm	80mm
锯片角度	Tilting Saw Blade	90°
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	90°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	580kg
毛重	Gross weight (with wooden package)	690kg
外形尺寸	Overall Dimensions	3300 × 3360 × 840mm

MJ6132TYBD

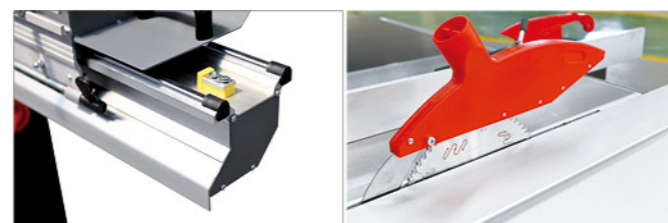
精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 370mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
45° 时最大锯切厚度 (φ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Tilting Saw Blade	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	645kg
毛重	Gross weight (with wooden package)	765kg
外形尺寸	Overall Dimensions	3250 × 3390 × 870mm

MJ6116TY

精密裁板锯



基本款Basic version

φ40mm靠模轴Guide shaft spindle φ40mm

小辅助工作台Small size addition table

简易防护罩Type- E protection hood

压料板Pressure board

手动可调45度Manual tilting 45°



推台尺寸	Dimension of sliding table	1600 × 370mm
最大锯切长度	Gross cut capacity	1600mm
最大锯切宽度	Width of cut between saw blade and rip fence	1250mm
锯片直径	Saw blade diameter	300mm(φ250-φ315)
最大锯切厚度	Height of cut φ300MM	80mm
45° 时最大锯切厚度	Height of cut with saw blade 300mm at 45°	55mm
主轴转速	Speed of main saw spindle	4000/6000rpm
主轴直径	Tilting Saw Blade	φ30mm
锯片角度	Tilting saw blade	45°
主电机功率	Main motor	4kw
划线锯直径	Scoring saw blade diameter	φ120mm
划线锯转速	Speed of scoring saw blade	8000r/min
副轴直径	Scoring spindle diameter	φ20mm
副电机功率	Scoring motor	0.75kw
净重	Net weight	500kg
毛重	Gross weight (with wooden package)	573kg
外形尺寸	Overall dimensions	1650*2500*880mm

MJ6116TYB

精密裁板锯



基本款Basic version

φ40mm靠模轴Guide shaft spindle φ40mm

小辅助工作台Small size addition table

简易防护罩Type- E protection hood

压料板Pressure board

手动可调45度Manual tilting 45°



推台尺寸	Dimension of sliding table	1600 × 370mm
最大锯切长度	Gross cut capacity	1600mm
最大锯切宽度	Width of cut between saw blade and rip fence	1250mm
锯片直径	Saw blade diameter	300mm(φ250-φ315)
最大锯切厚度	Height of cut φ300MM	80mm
45° 时最大锯切厚度	Height of cut with saw blade 300mm at 45°	55mm
主轴转速	Speed of main saw spindle	4000/6000rpm
主轴直径	Tilting Saw Blade	φ30mm
锯片角度	Tilting saw blade	45°
主电机功率	Main motor	4kw
划线锯直径	Scoring saw blade diameter	φ120mm
划线锯转速	Speed of scoring saw blade	8000r/min
副轴直径	Scoring spindle diameter	φ20mm
副电机功率	Scoring motor	0.75kw
净重	Net weight	500kg
毛重	Gross weight (with wooden package)	573kg
外形尺寸	Overall dimensions	1650*2500*880mm



磁栅尺 Magnetic fence



工厂大防护罩 Type-S protection hood



欧式防护罩 Type-A protection hood



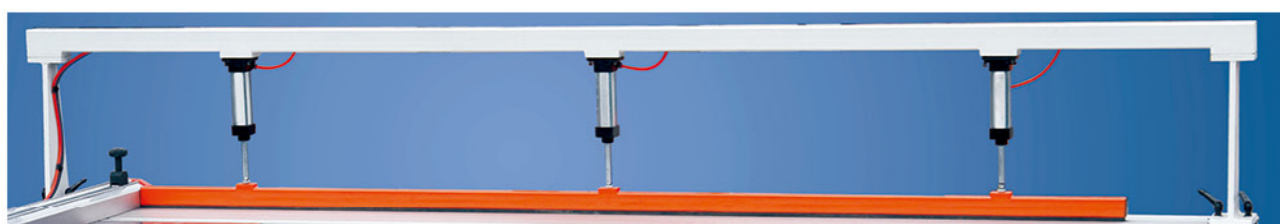
小型的防护罩 Type-E protection hood



推料器 Puch handle



压料器 Pressure utensil



气动压料装置 Pneumatic pressure device

Unisunx
INHERITANCE QUALITY
永强智能制造 传承高品质

UNB612

数控钻铣中心（六面钻）



UNB512

数控钻铣中心（五面钻）



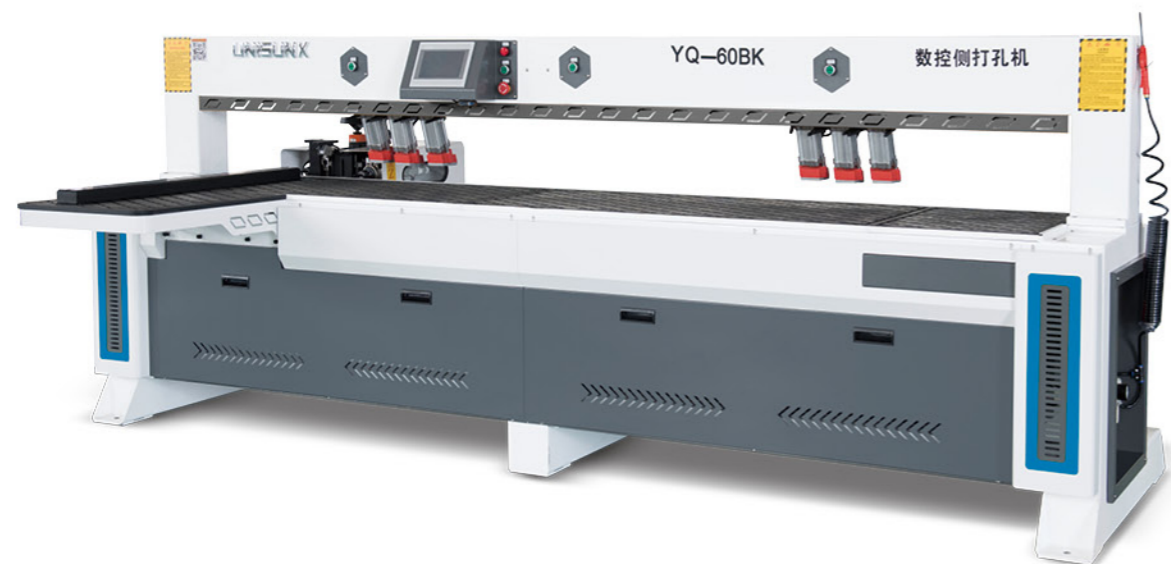
- 计算机操作+CAD/CAM
- 可兼容XML、MPR等格式
- 无缝衔接设计拆单软件
- 多个钻包同步加工，效率倍增
- 精密算法优化路径，精简动作
- 高精度伺服轴传动，精准定位
- 全面可靠加工测试，稳定运行
- 含多元化数据格式，灵活对接

- Computer operation +CAD/CAM
- Compatible with XML, MPR and other formats
- Seamless design software
- Multiple drilling bags are processed synchronously, doubling the efficiency
- Precise algorithm to optimize the path, simplify the action
- High precision servo shaft drive, accurate positioning
- Comprehensive and reliable machining test, stable operation
- Contains a variety of data formats, flexible docking

机器型号	Machine model	UNB612	UNB512
工件长度	The workpiece length	200-2500mm	200-2500mm
工件宽度	Workpiece width	20-1200mm	50-1200mm
工件厚度	The thickness of the workpiece	10-60mm	10-60mm
抓手最大移动速度	Max.moving speed of the gripper	80m/min	80m/min
Y轴最大移动速度	Max. motion speed of the Y-axis	75m/min	75m/min
Z轴最大移动速度	Max. moving speed of the Z axis	30m/min	30m/min
刀具数量	Cutting tools number	垂直12个+水平2组3个	垂直12个+水平2组3个
钻夹规格	Drill clamp specifications	φ10	φ10
外形尺寸	Overall dimensions	5020*2530*2080mm	5020*2530*2080mm
总功率	The total power	15.63kw	11.93kw
工作气压	Work pressure	0.6MPa	0.6MPa

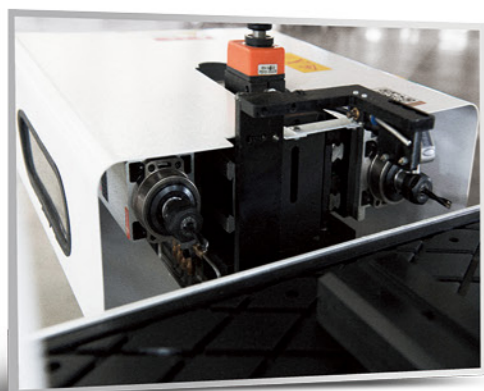
YQ-60BK

数控侧打孔机



- 重型机身，机身整体焊接，刚性好强度大
- 机电全优设计 精选配件，将故障率降到最低
- 适用于板式家具生产线、橱柜衣柜侧孔
- 台面采用特殊材料，高耐磨经久耐用
- 激光自动扫描打孔精度高速度快

- Heavy duty fuselage, fuselage integral welding, good rigidity and big strength
- Mechanical and electrical excellent design of selected accessories, the failure rate to the minimum
- Suitable for panel furniture production line, cabinets and wardrobe side hole
- The mesa is made of special materials with high wear resistance and durability
- Laser automatic scanning drilling precision high speed



主轴转速	Speed of main spindle	18000r/min
工件长度	Length of Workpiece	≤2480mm
工件宽度	width of Workpiece	≥80mm
最大加工厚度	Maximum working thickness	60mm
最小加工厚度	Minimum machining thickness	10mm
找孔最大速度	Max.speed of scan boring	80m/min
打孔速度	Speed of boring	≥30m/min
进给速度	Feeding speed	≥30m/min