



2023-2024 ENITION



WOODWORKING MACHINERY / 2023-2024

PRODUCT MANUALS

青滨永强数控机械制造有限公司
青岛永强木工机械有限公司
青岛永强博特木工机械有限公司

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产品不断改良，机器外观与技术参数变更时，均以实样为准。
With the continuous improvement of products,the external form and specifications of the machine will be changed according to the actual sample.

INHERITANCE QUALITY
永强智能智造 传承高品质

SMV8D-XP

数控裁板锯



专业级、智慧型、数字化

核心配置

大小锯片电动升降/倾斜
 靠模座伺服驱动
 大锯片最大可装 $\phi 400\text{mm}$
 15寸工控一体机屏

大小锯可切割0-45度之间任意角度
 工控一体机 可优化排版软件
 可导入导出XES加工文件



Unisunx
 INHERITANCE QUALITY
 永强智能制造 传承高品质

推台尺寸	Dimension Of Sliding Table	3200 × 435mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Wide Of Cut Between Saw Blade And Rip Fence	1300mm
锯片直径	Saw Blade Diameter	$\phi 300\text{mm}(\phi 250 - \phi 400)$
最大锯切厚度	Height Of Cut $\phi 300\text{mm}$	80mm
45° 时最大锯切厚度 ($\phi 300\text{mm}$)	Height Of Cut With Saw Blade 300mm At 45°	55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	$\phi 30\text{mm}$
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	$\phi 120\text{mm}$
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	$\phi 20\text{mm}$
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	1080kg
外形尺寸	Overall Dimensions	3350 × 3600 × 900mm

SMV8D-X

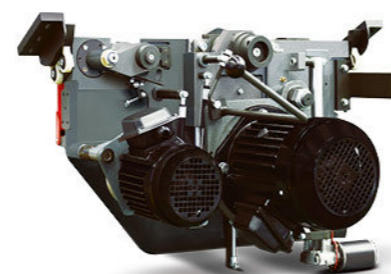
数控裁板锯

专业级、精度高、智能

核心配置

大小锯片电动升降/倾斜 靠模座伺服驱动

大锯片最大可装 ϕ 400mm 小锯片为双锯片



SMV8D-XJ

精密裁板锯

高配款

锯片最大可 ϕ 400mm

大锯电动升降

小锯电动升降

小锯锯片为双锯片



推台尺寸	Dimension Of Sliding Table	3200 × 435mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Wide Of Cut Between Saw Blade And Rip Fence	1300mm
锯片直径	Saw Blade Diameter	ϕ 300mm(ϕ 250- ϕ 400)
最大锯切厚度	Height Of Cut ϕ 300Mm	80mm
45° 时最大锯切厚度 (ϕ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	ϕ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	ϕ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	ϕ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	1080kg
外形尺寸	Overall Dimensions	3350 × 3600 × 900mm

推台尺寸	Dimension Of Sliding Table	3200 × 435mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1300mm
锯片直径	Saw Blade Diameter	ϕ 300mm(ϕ 250- ϕ 400)
最大锯切厚度	Height Of Cut ϕ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	ϕ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	ϕ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	ϕ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	ϕ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	1080kg
外形尺寸	Overall Dimensions	3350 × 3600 × 900mm

SMV8D

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut \downarrow 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

SMV8DD

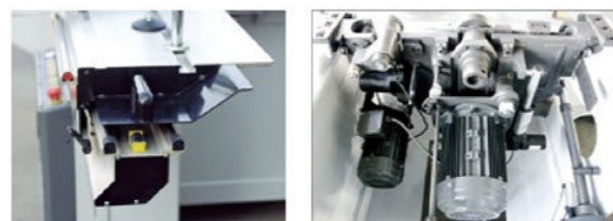
精密裁板锯 主锯电动升降、角度电动调节



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut \downarrow 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

SMV8D-90

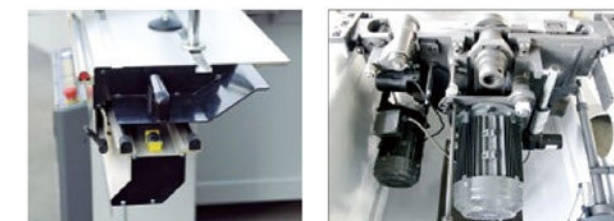
精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Wide Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut φ 300Mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	30mm
锯片角度	Tilting Saw Blade	90°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

SMV8D-38

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3800 × 405mm
最大锯切长度	Gross Cut Capacity	3800mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
45° 时最大锯切厚度 (φ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	820kg
毛重	Gross weight (with wooden package)	950kg
外形尺寸	Overall Dimensions	3850 × 3500 × 870mm

MJ6138TYD

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3800 × 360mm
最大锯切长度	Gross Cut Capacity	3800mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 40mm
45° 时最大锯切厚度 (f 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	745kg
外形尺寸	Overall Dimensions	3850 × 3390 × 870mm

MJ6132TYD

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut φ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

MJ6132TYDD

精密裁板锯

主锯电动升降、角度电动调节



推台尺寸	Dimension Of Sliding Table	3200 × 405mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 350)
最大锯切厚度	Height Of Cut φ 300mm	80mm
靠模轴直径	Diameter of guide shaft spindle	φ 55mm
主轴转速	Speed Of Main Saw Spindle	3000/4000/5000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	770kg
毛重	Gross weight (with wooden package)	900kg
外形尺寸	Overall Dimensions	3250 × 3500 × 870mm

MJ6132TYB

精密裁板锯



基本款Basic version
40mm靠模轴Guide shaft spindle 40mm
普通辅助工作台Addition table
普通防护罩Standard protection hood
压料板Pressure board
手动可调45度Manual tilting 45°



推台尺寸	Dimension Of Sliding Table	3200 × 360mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
45° 时最大锯切厚度 (φ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	645kg
毛重	Gross weight (with wooden package)	765kg
外形尺寸	Overall Dimensions	3250 × 3390 × 870mm

MJ6132YD

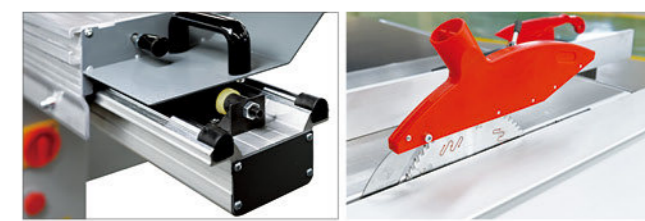
精密裁板锯 仅90°



推台尺寸	Dimension Of Sliding Table	3200 × 360mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300Mm	80mm
锯片角度	Tilting Saw Blade	90°
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Main Spindle Diameter	φ 30mm
锯片角度	Tilting Saw Blade	90°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	580kg
毛重	Gross weight (with wooden package)	690kg
外形尺寸	Overall Dimensions	3300 × 3360 × 840mm

MJ6132TYBD

精密裁板锯 主锯电动升降



推台尺寸	Dimension Of Sliding Table	3200 × 370mm
最大锯切长度	Gross Cut Capacity	3200mm
最大锯切宽度	Width Of Cut Between Saw Blade And Rip Fence	1250mm
锯片直径	Saw Blade Diameter	φ 300mm(φ 250- φ 315)
最大锯切厚度	Height Of Cut φ 300mm	80mm
45° 时最大锯切厚度 (φ 300mm)	Height Of Cut With Saw Blade 300mm At 45°	φ 55mm
主轴转速	Speed Of Main Saw Spindle	4000/6000rpm
主轴直径	Tilting Saw Blade	φ 30mm
锯片角度	Tilting Saw Blade	0-45°
主电机功率	Main Motor	5.5kw
划线锯直径	Scoring Saw Blade Diameter	φ 120mm
划线锯转速	Speeg Of Scoring Saw Blade	8000r/min
副轴直径	Scoring Spindle Diameter	φ 20mm
副电机功率	Scoring Motor	0.75kw
净重	Net Weight	645kg
毛重	Gross weight (with wooden package)	765kg
外形尺寸	Overall Dimensions	3250 × 3390 × 870mm

MJ6116TY

精密裁板锯



基本款Basic version

φ40mm靠模轴Guide shaft spindle φ40mm

小辅助工作台Small size addition table

简易防护罩Type- E protection hood

压料板Pressure board

手动可调45度Manual tilting 45°



推台尺寸	Dimension of sliding table	1600 × 370mm
最大锯切长度	Gross cut capacity	1600mm
最大锯切宽度	Width of cut between saw blade and rip fence	1250mm
锯片直径	Saw blade diameter	300mm(φ250-φ315)
最大锯切厚度	Height of cut φ300MM	80mm
45° 时最大锯切厚度	Height of cut with saw blade300mm at 45°	55mm
主轴转速	Speed of main saw spindle	4000/6000rpm
主轴直径	Tilting Saw Blade	φ30mm
锯片角度	Tilting saw blade	45°
主电机功率	Main motor	4kw
划线锯直径	Scoring saw blade diameter	φ120mm
划线锯转速	Speed of scoring saw blade	8000r/min
副轴直径	Scoring spindle diameter	φ20mm
副电机功率	Scoring motor	0.75kw
净重	Net weight	500kg
毛重	Gross weight (with wooden package)	573kg
外形尺寸	Overall dimensions	1650*2500*880mm

MJ6116TYB

精密裁板锯



基本款Basic version

φ40mm靠模轴Guide shaft spindle φ40mm

小辅助工作台Small size addition table

简易防护罩Type- E protection hood

压料板Pressure board

手动可调45度Manual tilting 45°



推台尺寸	Dimension of sliding table	1600 × 370mm
最大锯切长度	Gross cut capacity	1600mm
最大锯切宽度	Width of cut between saw blade and rip fence	1250mm
锯片直径	Saw blade diameter	300mm(φ250-φ315)
最大锯切厚度	Height of cut φ300MM	80mm
45° 时最大锯切厚度	Height of cut with saw blade300mm at 45°	55mm
主轴转速	Speed of main saw spindle	4000/6000rpm
主轴直径	Tilting Saw Blade	φ30mm
锯片角度	Tilting saw blade	45°
主电机功率	Main motor	4kw
划线锯直径	Scoring saw blade diameter	φ120mm
划线锯转速	Speed of scoring saw blade	8000r/min
副轴直径	Scoring spindle diameter	φ20mm
副电机功率	Scoring motor	0.75kw
净重	Net weight	500kg
毛重	Gross weight (with wooden package)	573kg
外形尺寸	Overall dimensions	1650*2500*880mm



磁栅尺 Magnetic fence



工厂大防护罩 Type-S protection hood



欧式防护罩 Type-A protection hood



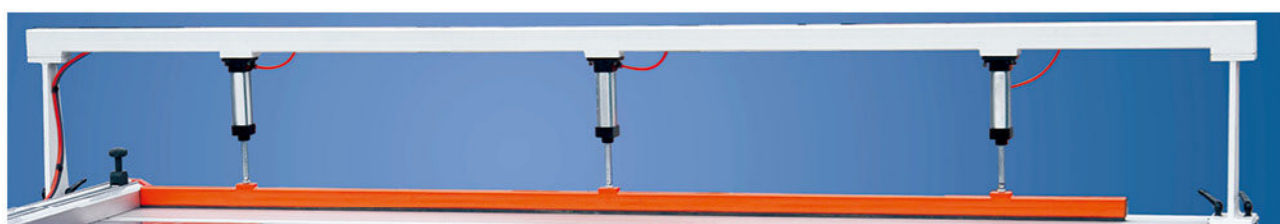
小型的防护罩 Type-E protection hood



推料器 Puch handle



压料器 Pressure utensil



气动压料装置 Pneumatic pressure device

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INHERITANCE QUALITY
永强智能制造 传承高品质